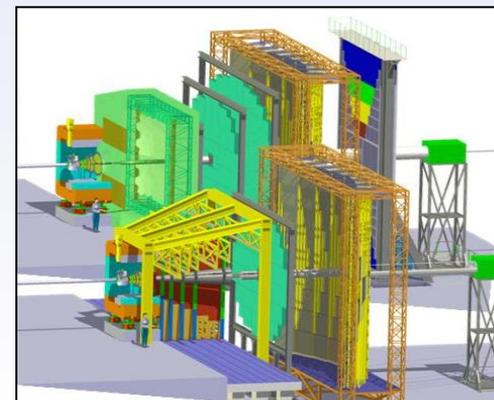




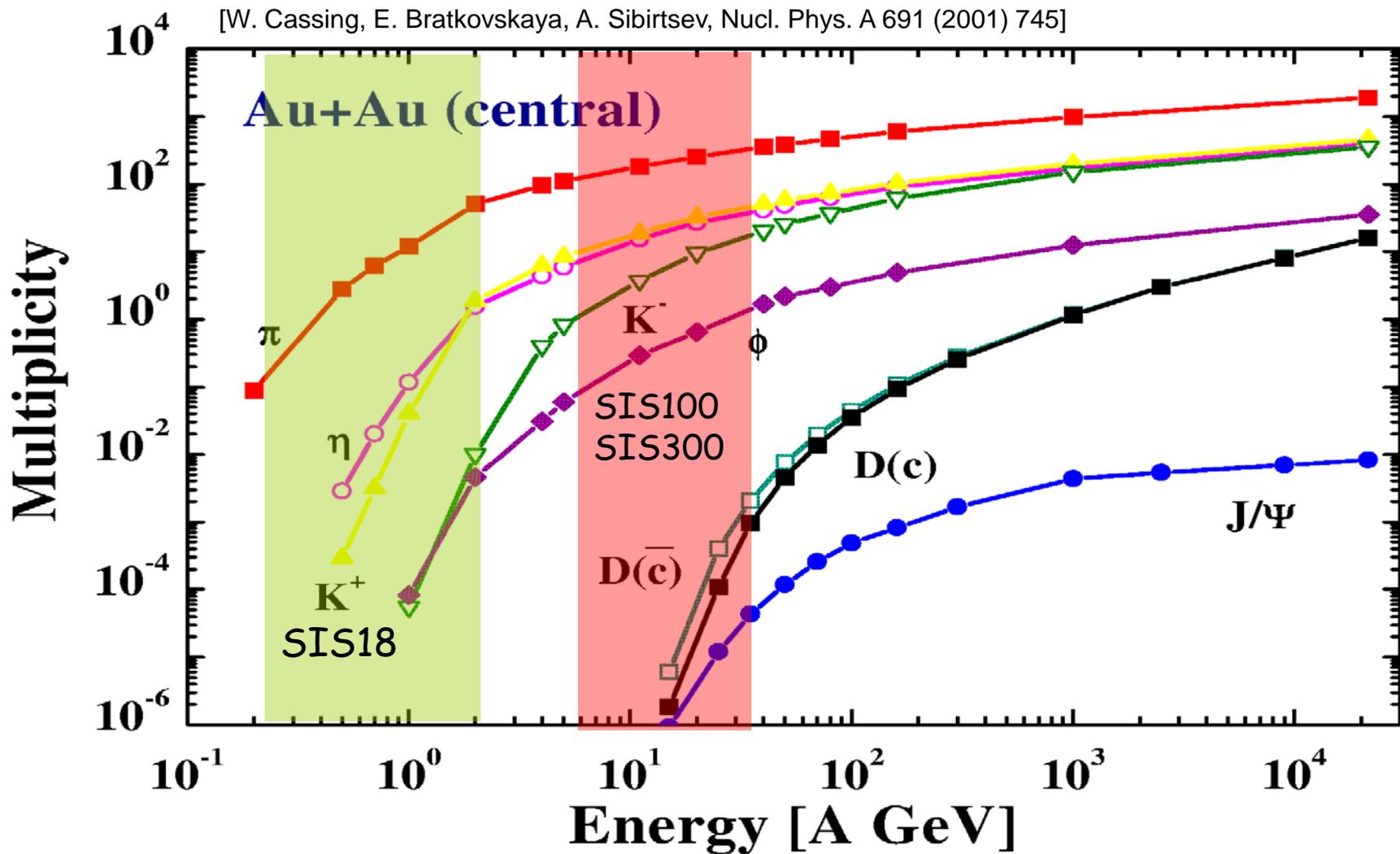
# An ultra-light vertex detector for the CBM Experiment

M. Deveaux, Goethe University Frankfurt and CBM  
on behalf of the CBM-MVD collaboration.



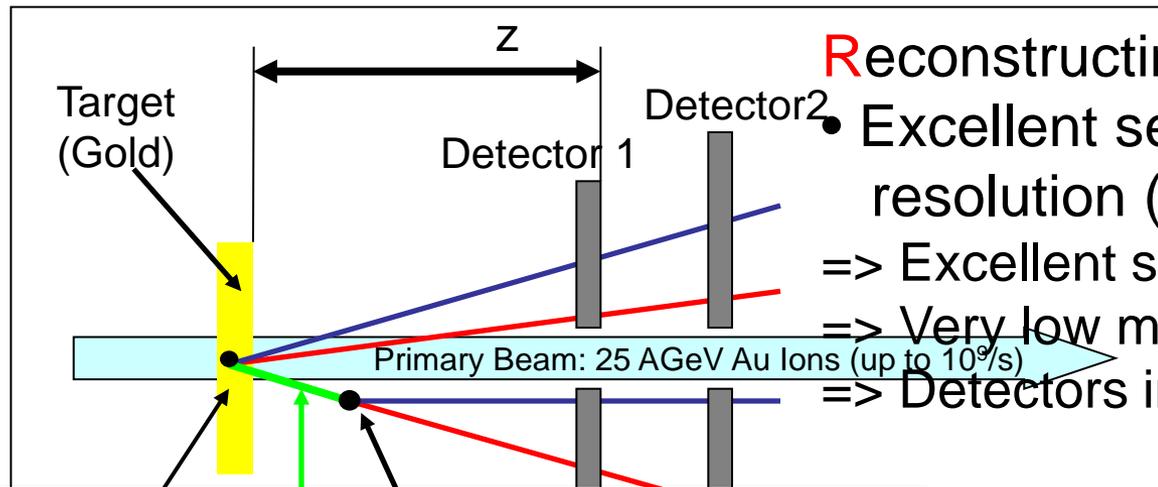


# Open charm reconstruction: The challenge



A collision rate of  $\sim 10^5/s$  Au+Au is required

# Open charm reconstruction: Concept



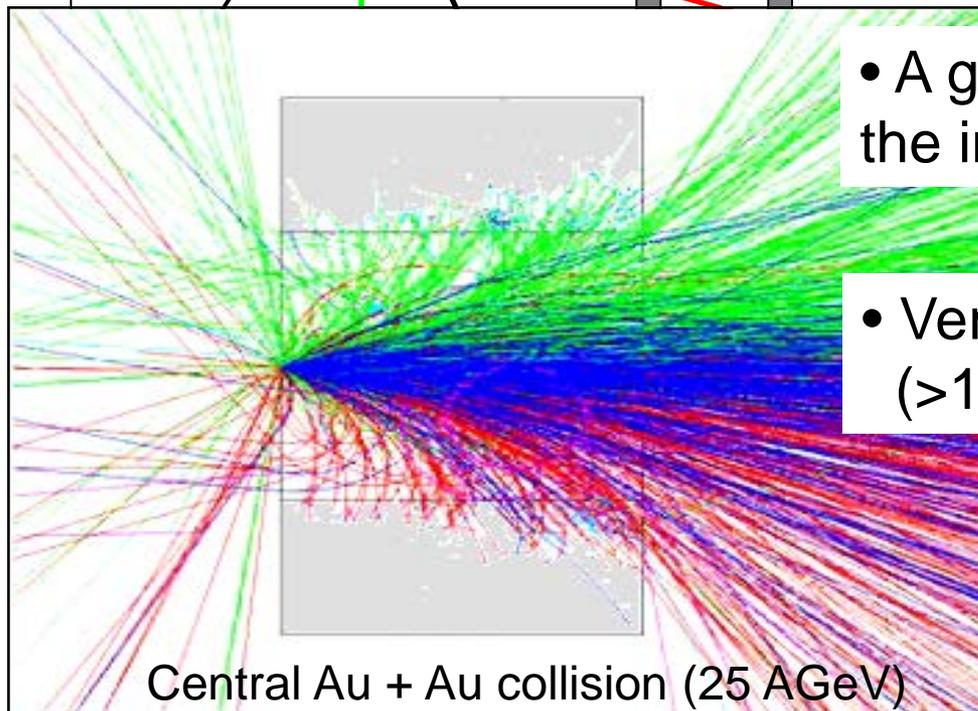
Reconstructing open charm requires:

- Excellent secondary vertex resolution ( $\sim 50 \mu\text{m}$ )

=> Excellent spatial resolution ( $\sim 5 \mu\text{m}$ )

=> Very low material budget (few 0.1 %  $X_0$ )

=> Detectors in vacuum



- A good time resolution to distinguish the individual collisions (few  $10 \mu\text{s}$ )

- Very good radiation tolerance ( $> 10^{13} n_{\text{eq}}/\text{cm}^2$ )

Central Au + Au collision (25 AGeV)

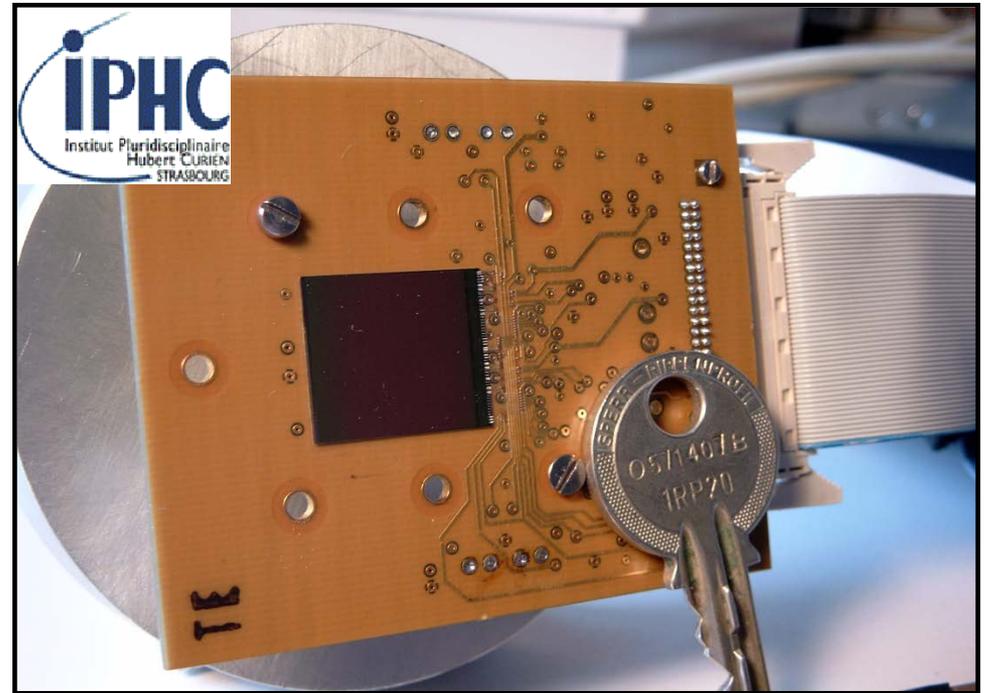
# Requirements vs. detector performances (2003)



	Required	Hybrid pixels	CCD
Single point res. [ $\mu\text{m}$ ]	$\sim 5$	$\sim 30$	$\sim 5$
Material budget [ $X_0$ ]	$\sim 0.3\%$	$\sim 1\%$	$\sim 0.1\%$
Time resolution [ $\mu\text{s}$ ]	few 10	0.025	$\sim 100$
Rad. hardness [ $\text{n/cm}^2$ ]	$> 10^{13}$	$\gg 10^{14}$	$\ll 10^{10}$

# CMOS Monolithic Active Pixel Sensors (MAPS)

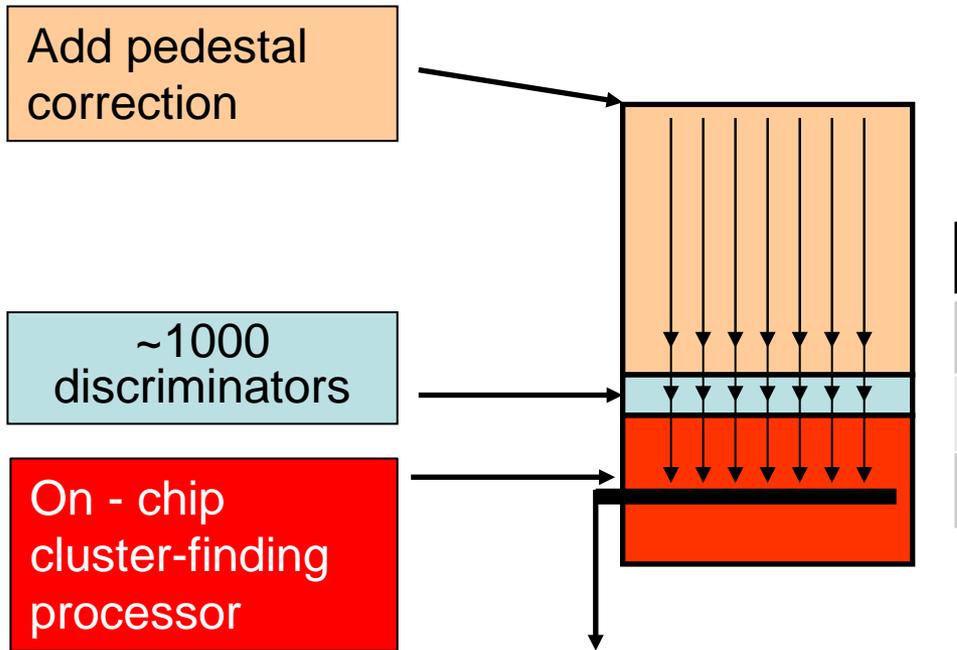
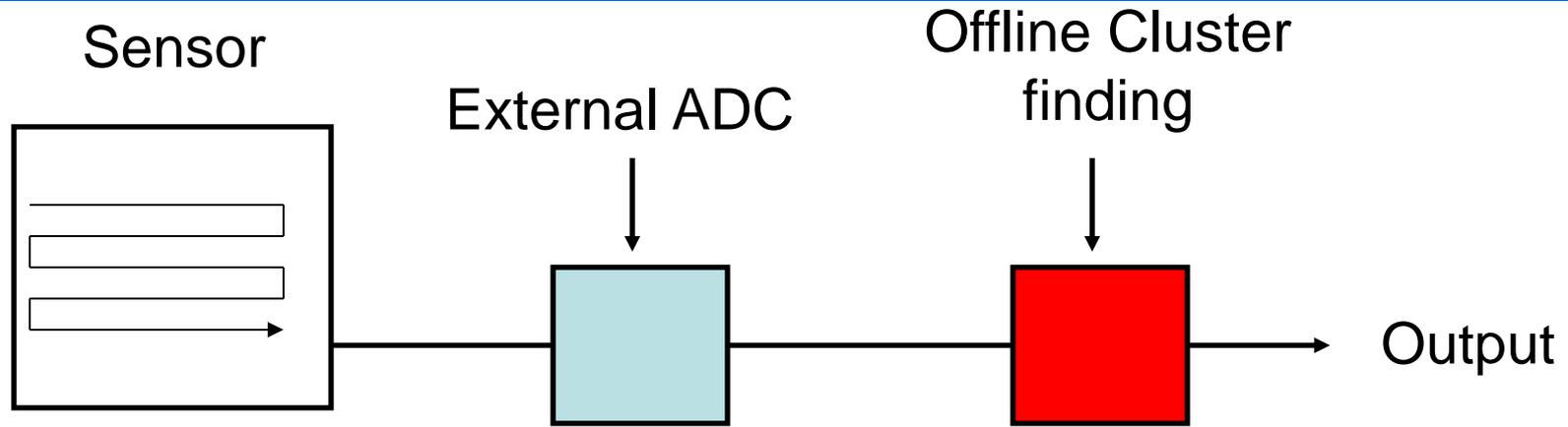
Time resolution and rad. tolerance need improvement  
=> Perform R&D



	Required	Hybrid pixels	CCD	MAPS (2003)
Single point res. [ $\mu\text{m}$ ]	~ 5	~ 30	~ 5	3.5
Material budget [ $X_0$ ]	~ 0.3%	1%	~0.1%*	~0.05%*
Time resolution [ $\mu\text{s}$ ]	10-100	0.025	~100	>1000
Rad. hardness [ $\text{n/cm}^2$ ]	$> 10^{13}$	$\gg 10^{14}$	$\ll 10^{10}$	$> 10^{12}$

\*Sensor only

# Sensor R&D: How to gain speed



Output: Cluster information  
(zero suppressed)

Readout time	
Initially	1000 $\mu$ s
2013	115 $\mu$ s
Planned*	few 10 $\mu$ s

\*) See Talk of Marc Winter

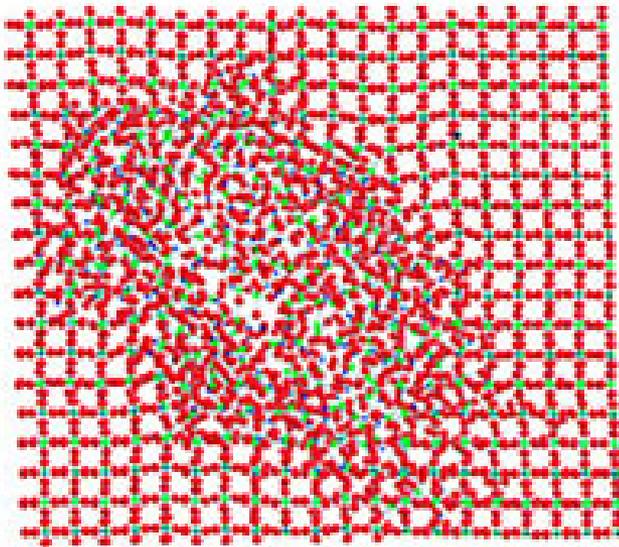
# Radiation tolerance of MAPS



# What about radiation hardness?

## ***Ionising radiation:***

- Energy deposited into the electron cloud
- May ionise atoms and destroy molecules
- Caused by charged particles and photons

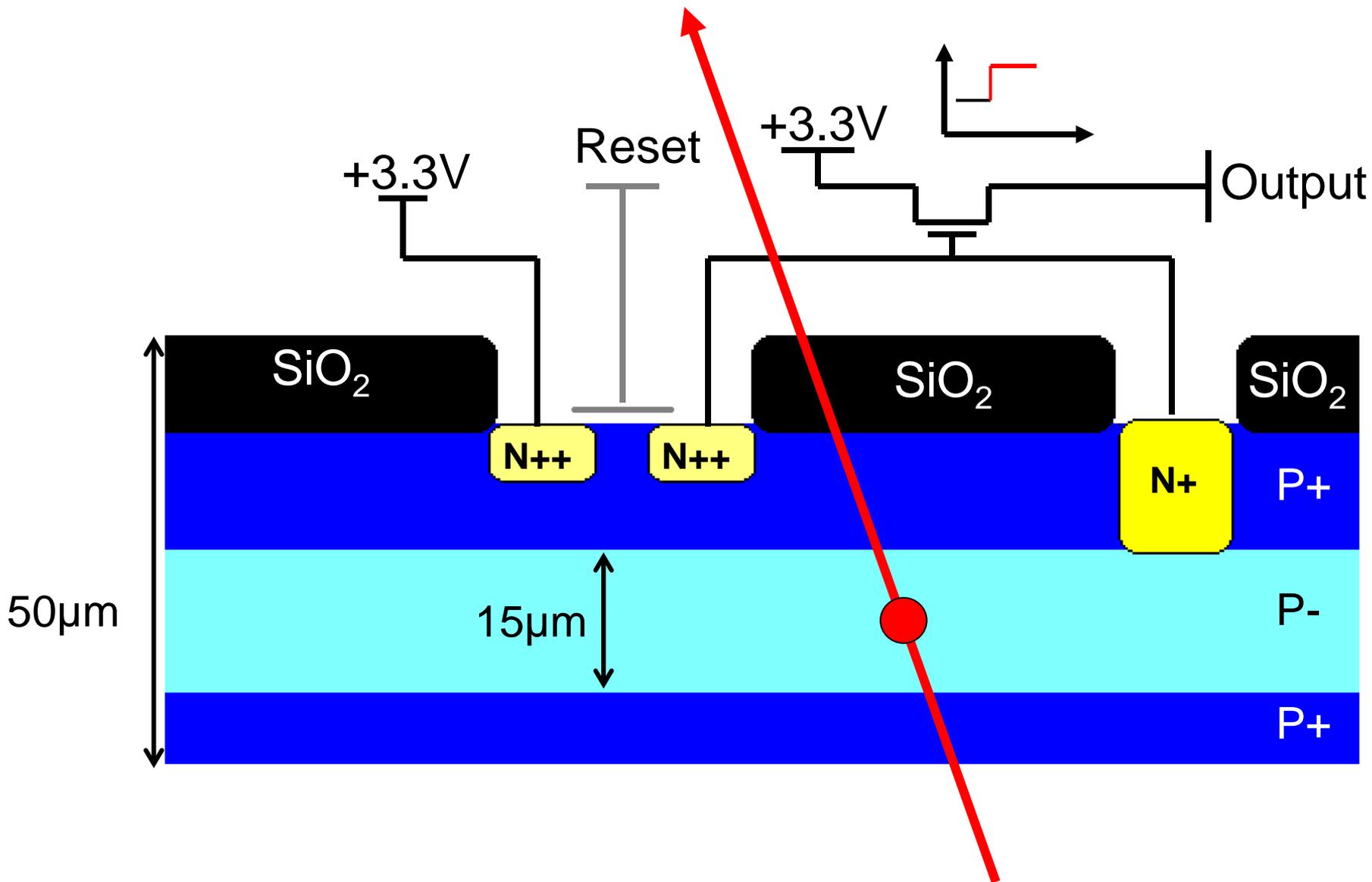


## ***Non-ionising radiation:***

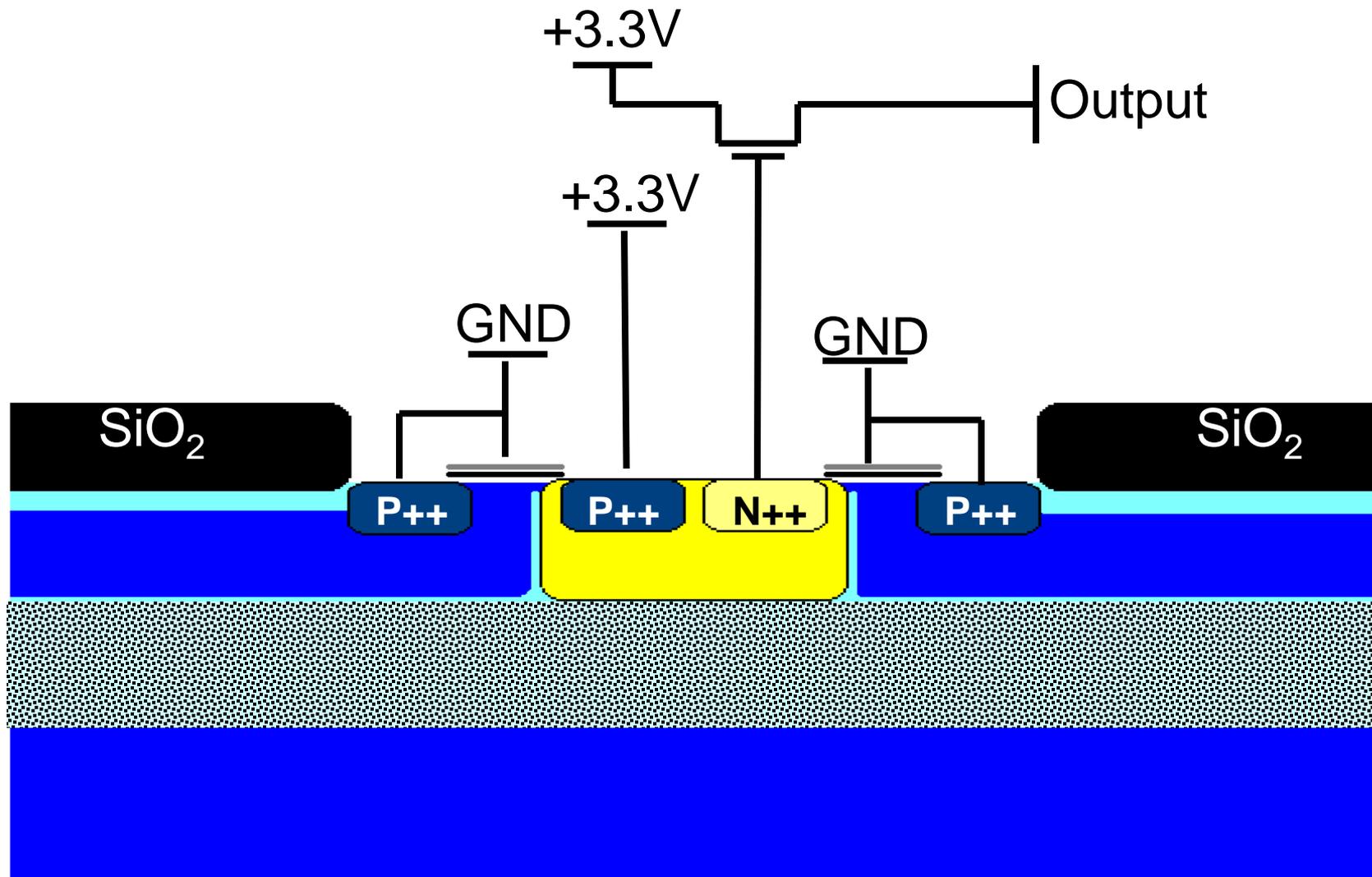
- Energy deposited into the crystal lattice
- Atoms get displaced
- Caused by heavy (fast leptons, hadrons) charged and neutral particles

Farnan I, HM Cho, WJ Weber, 2007. "Quantification of Actinide  $\alpha$ -Radiation Damage in Minerals and Ceramics." *Nature* 445(7124):190-193.

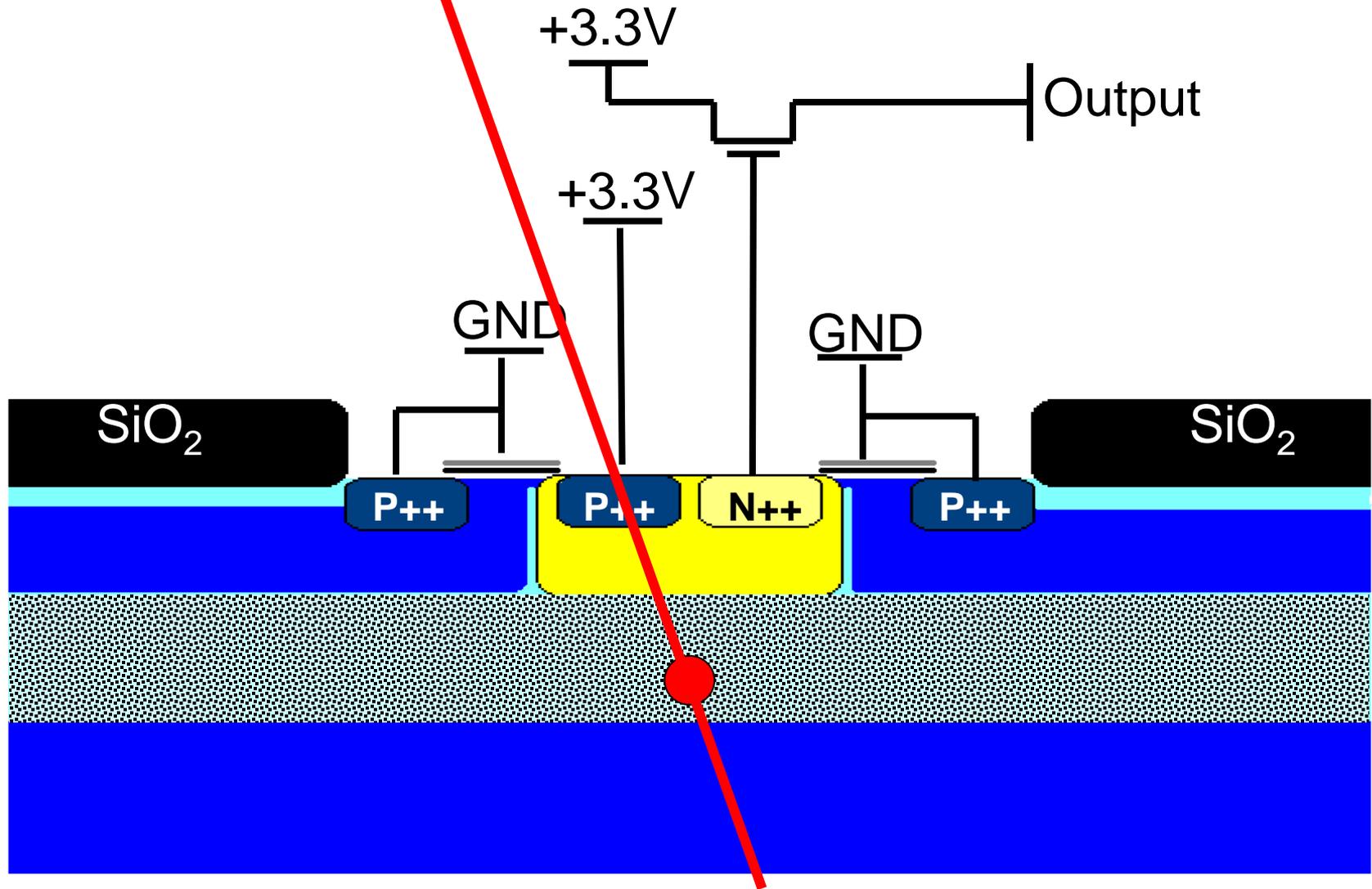
# Sensor R&D: The operation principle



# Sensor R&D: Tolerance to non-ionising radiation

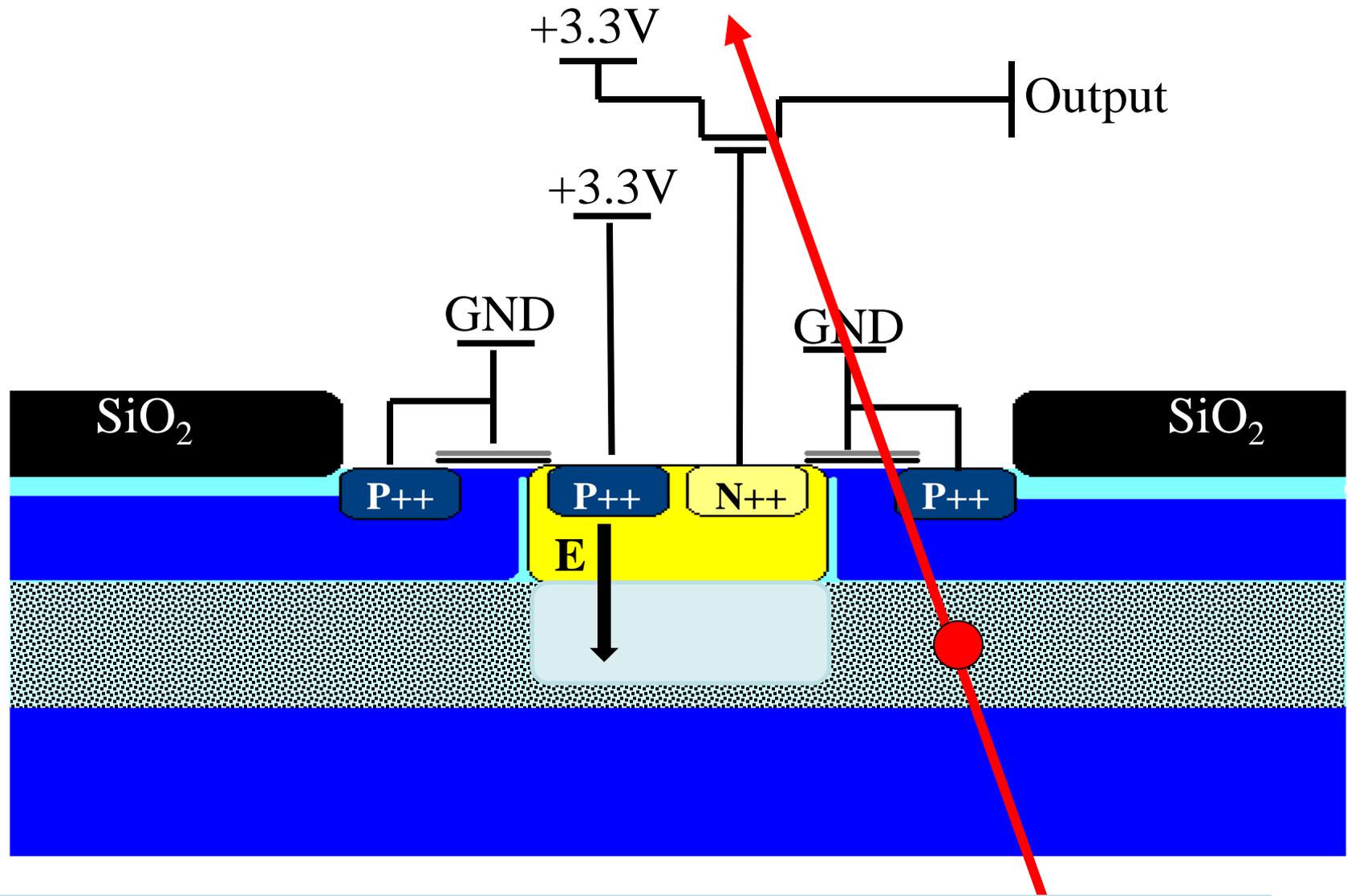


# Sensor R&D: Tolerance to non-ionising radiation



Key observation: Signal amplitude is reduced by bulk damage

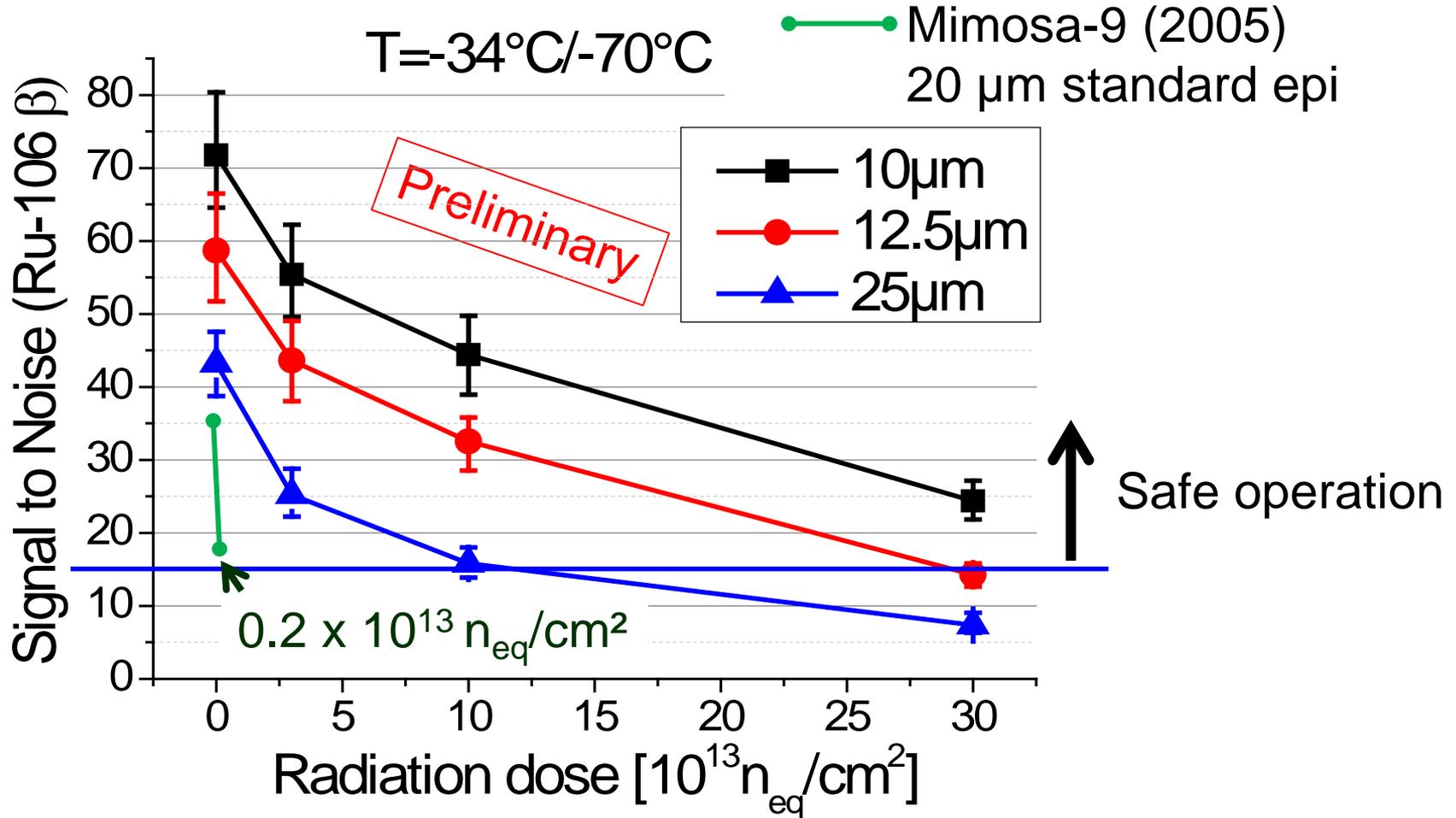
# Sensor R&D: Tolerance to non-ionising radiation



Electric field increases the radiation hardness of the sensor  
Draw back: Need CMOS-processes with low doping epitaxial layer

# S/N of MIMOSA-18 AHR (high resistivity epi-layer)

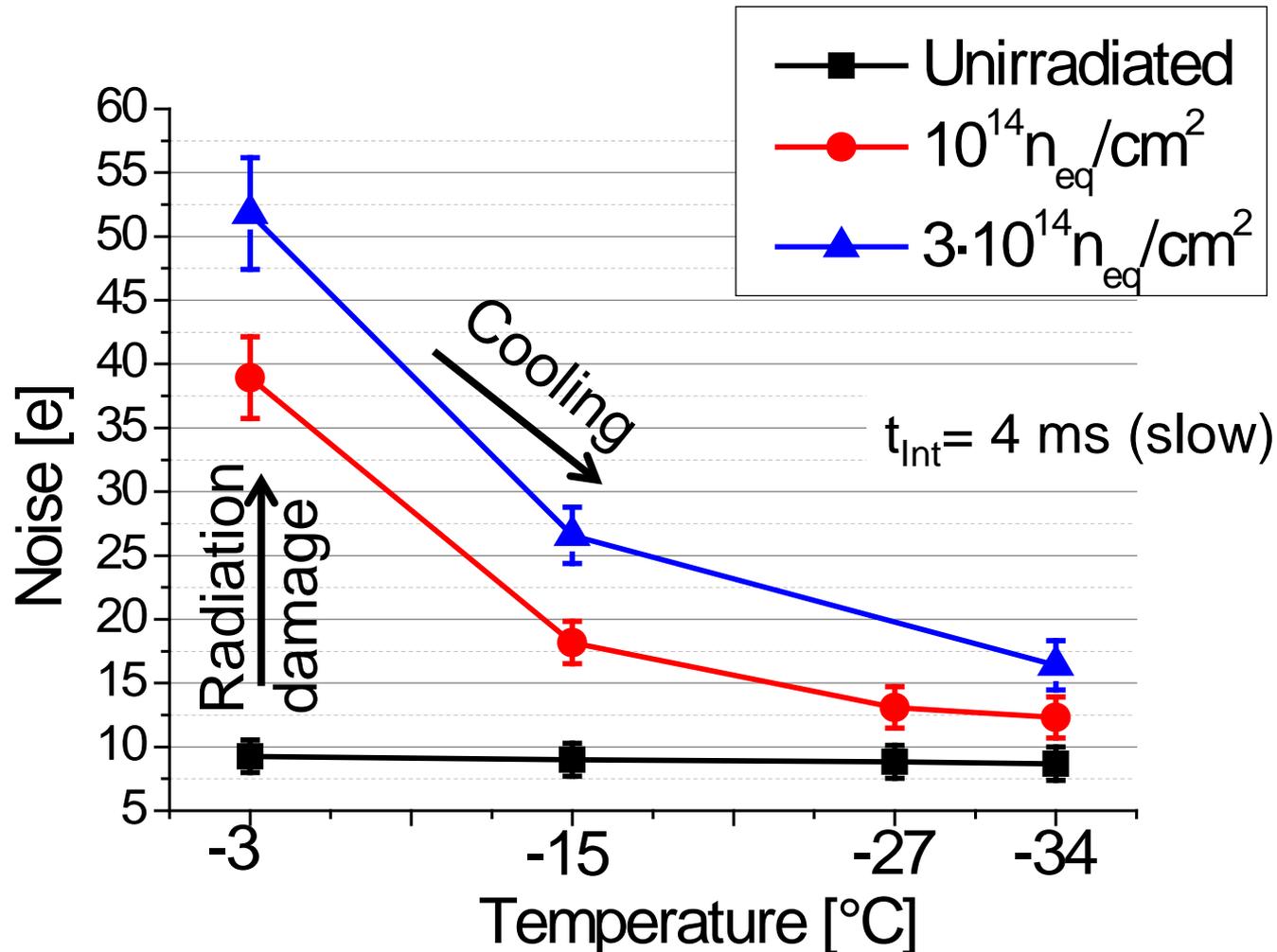
D. Doering, P. Scharrer, M. Domachowski



Plausible conclusion: Radiation tolerance >10<sup>14</sup> n<sub>eq</sub>/cm<sup>2</sup> reached

- Cooling required to operate heavily irradiated sensors

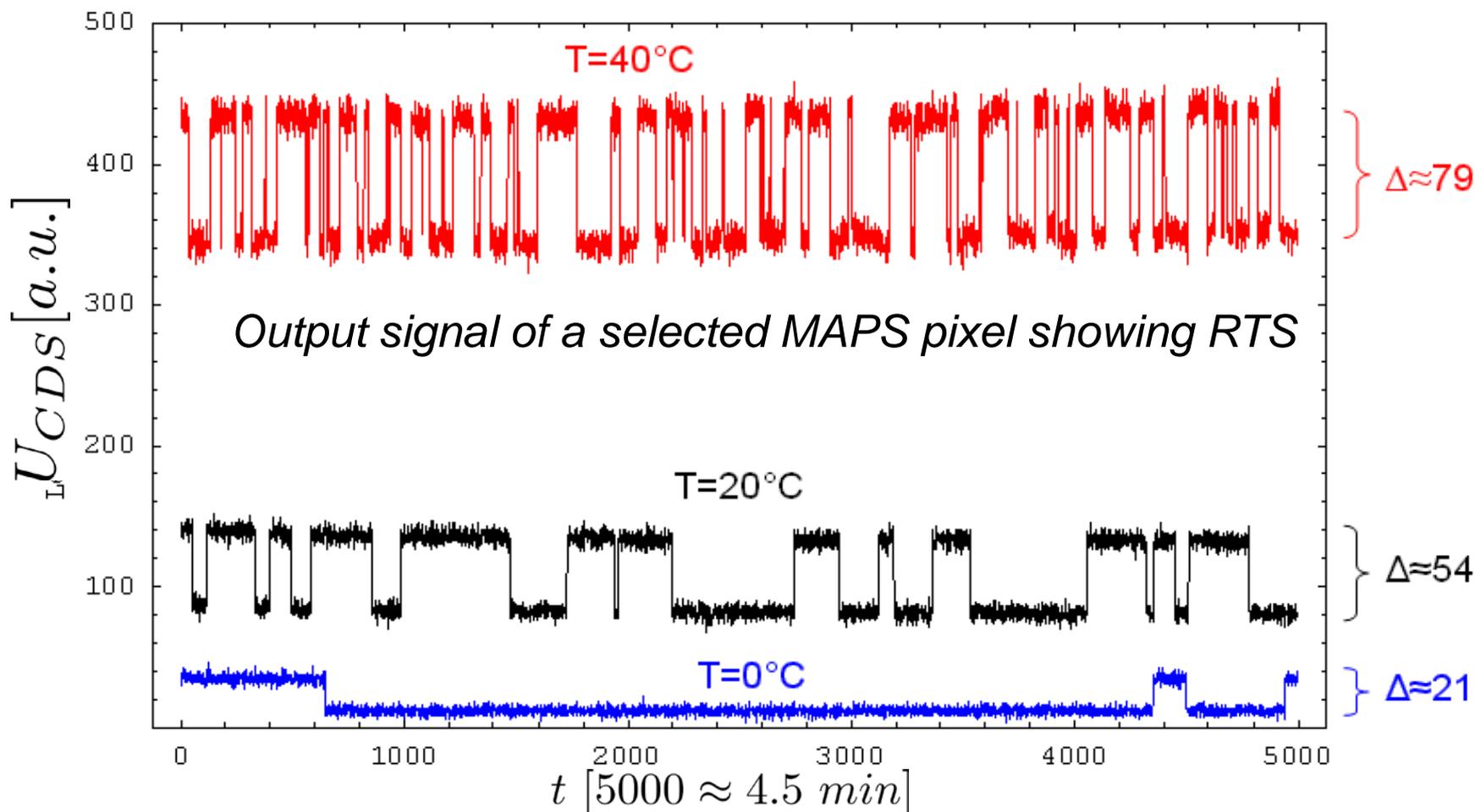
# Noise and cooling



Cooling is needed to exploit the improved radiation tolerance  
Alternative solution: Fast integration times help

# Random Telegraph Signal

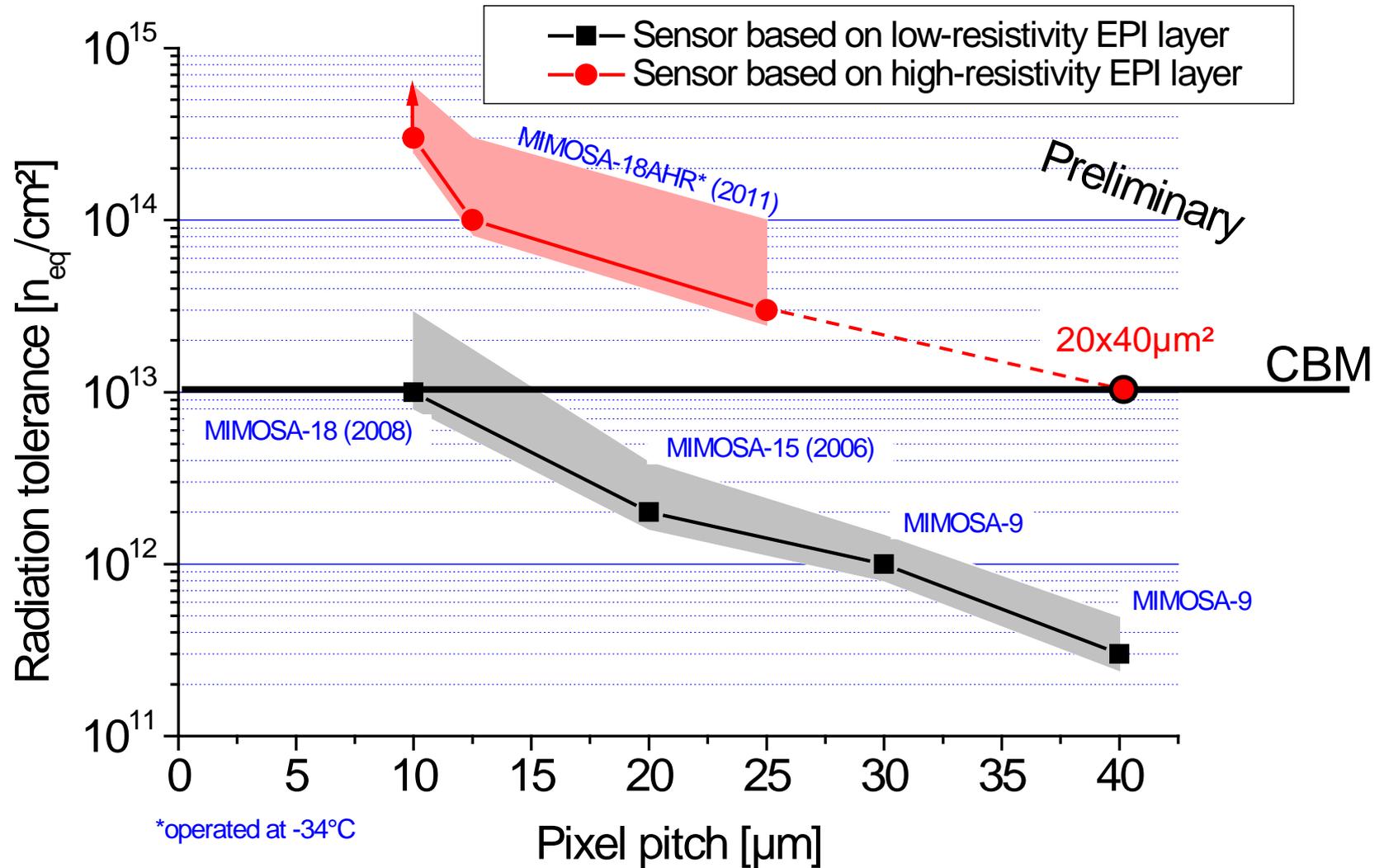
Frequency and amplitude of RTS increase with temperature\*



\* First observed by: G.R. Hopkinson: "Radiation Effects in a CMOS Active Pixel Sensor", IEEE-TNS Vol. 47, No. 6, P. 2480

Conclusion: RTS causes fake hits but cooling helps

# Radiation tolerance vs. pixel pitch

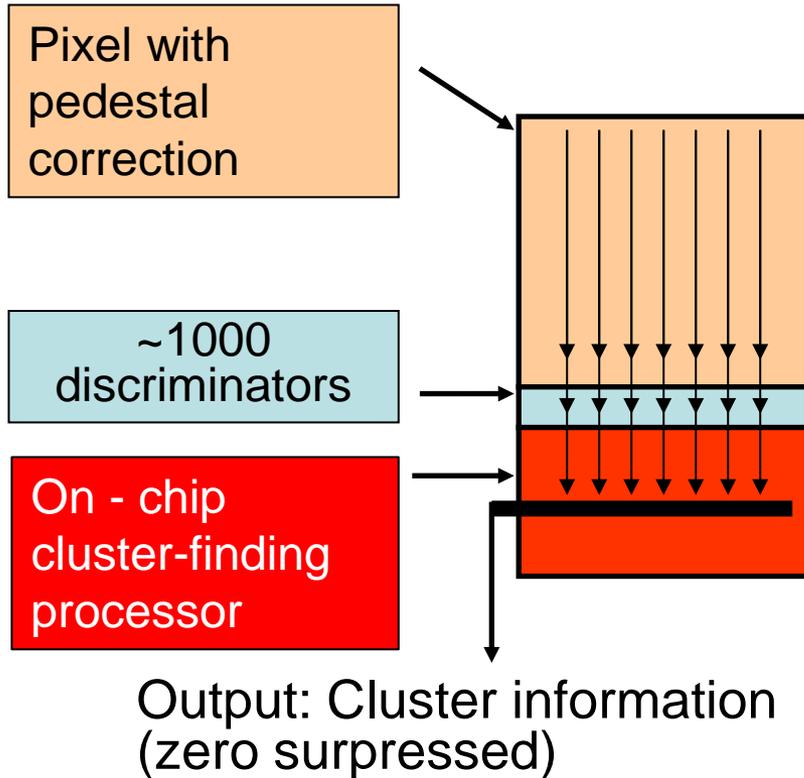


**N**on ionizing radiation tolerance depends strongly on pixel pitch  
**R**equirements of CBM are matched.

# Radiation tolerance of MAPS



# Sensor R&D: Tolerance to ionising radiation



Imagers ( $0.35\mu\text{m}$ ):

Tolerate 1-2 MRad if cooled.

Fast pixels are so far vulnerable:

- More transistors
- No space for radiation tolerant layout in  $0.35\mu\text{m}$  CMOS.

⇒ Current tolerance: 0.5 MRad

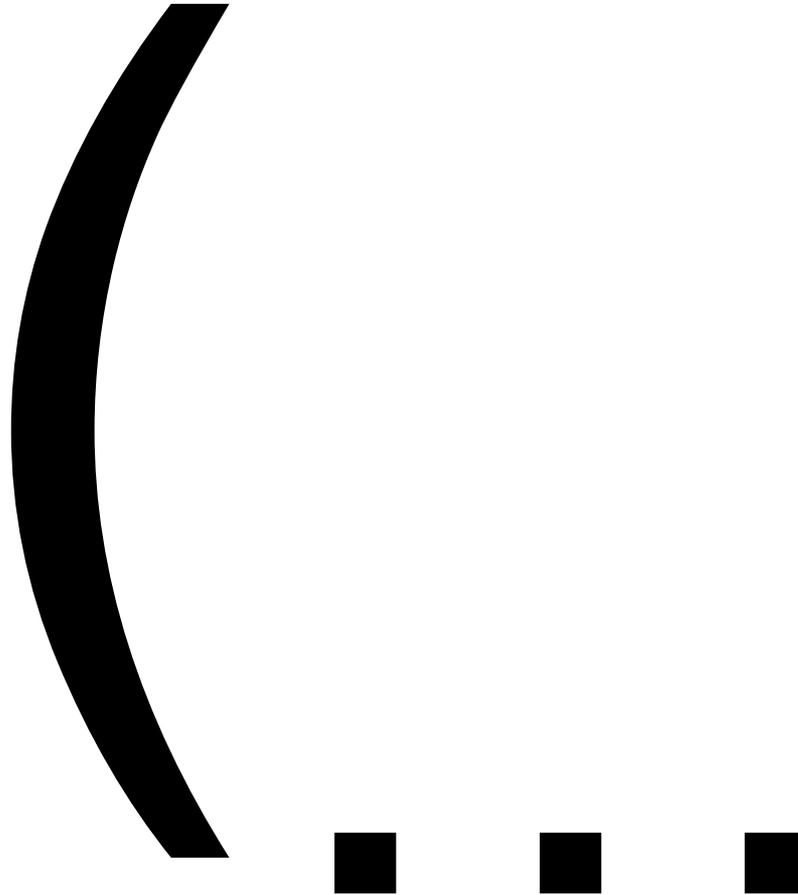
Progresses with  $0.18\mu\text{m}$  CMOS process

⇒ Seems radiation tolerant to 10 Mrad

⇒ Results shown by Marc Winter were confirmed

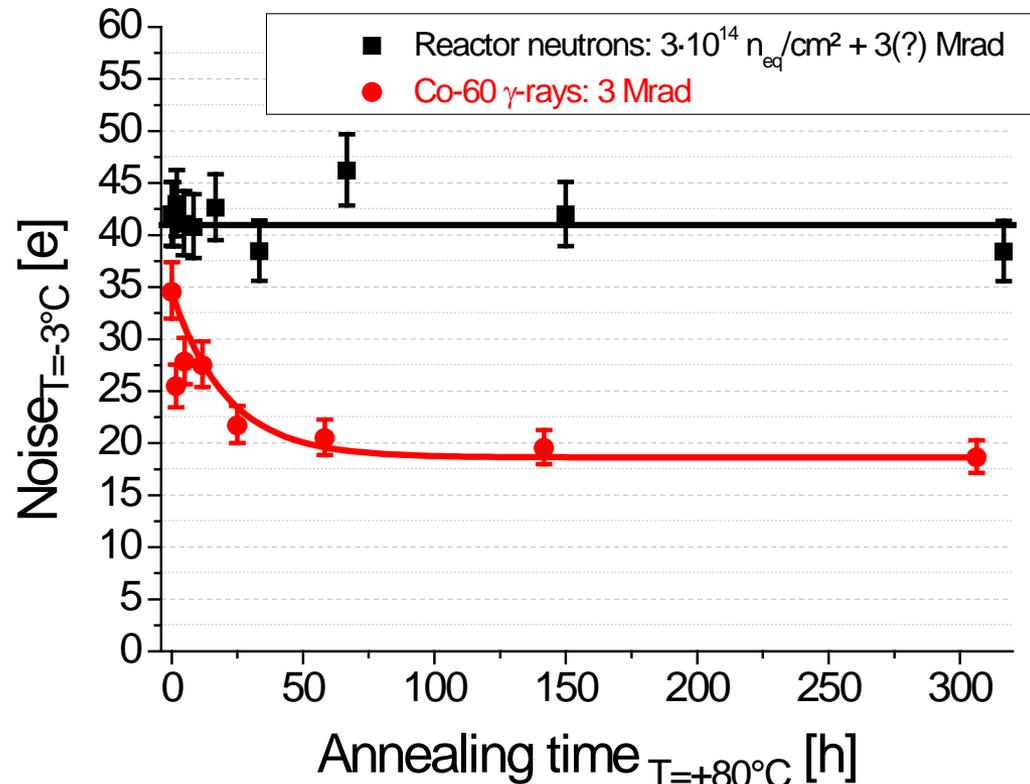


# Just opening a bracked

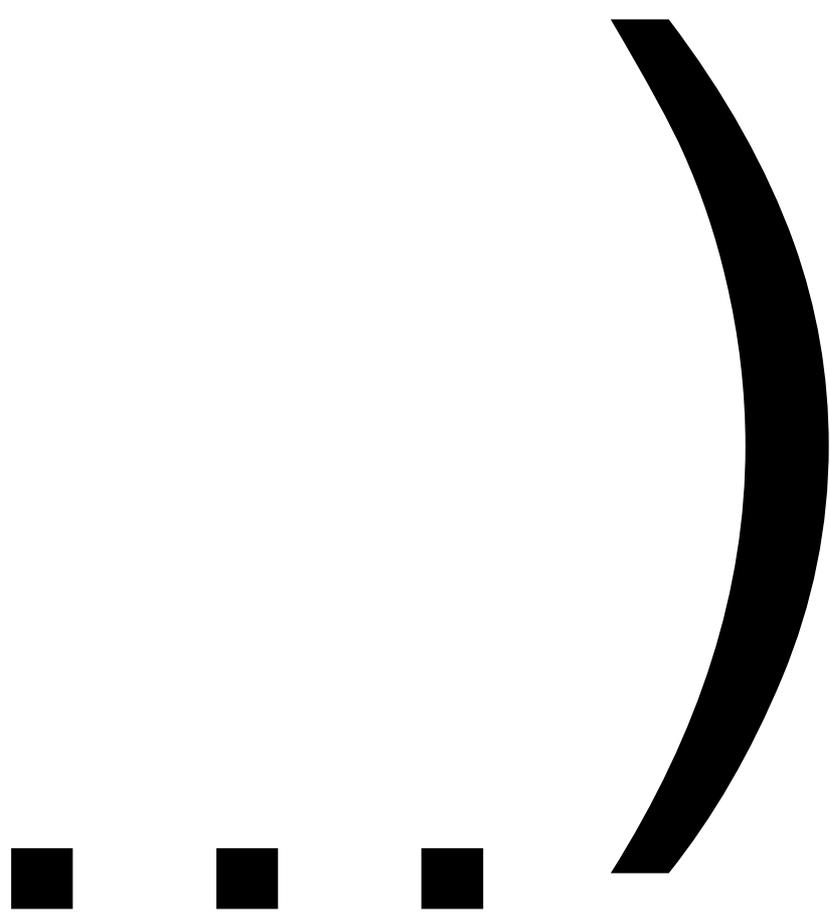


# Separation of ionizing and non-ionizing doses

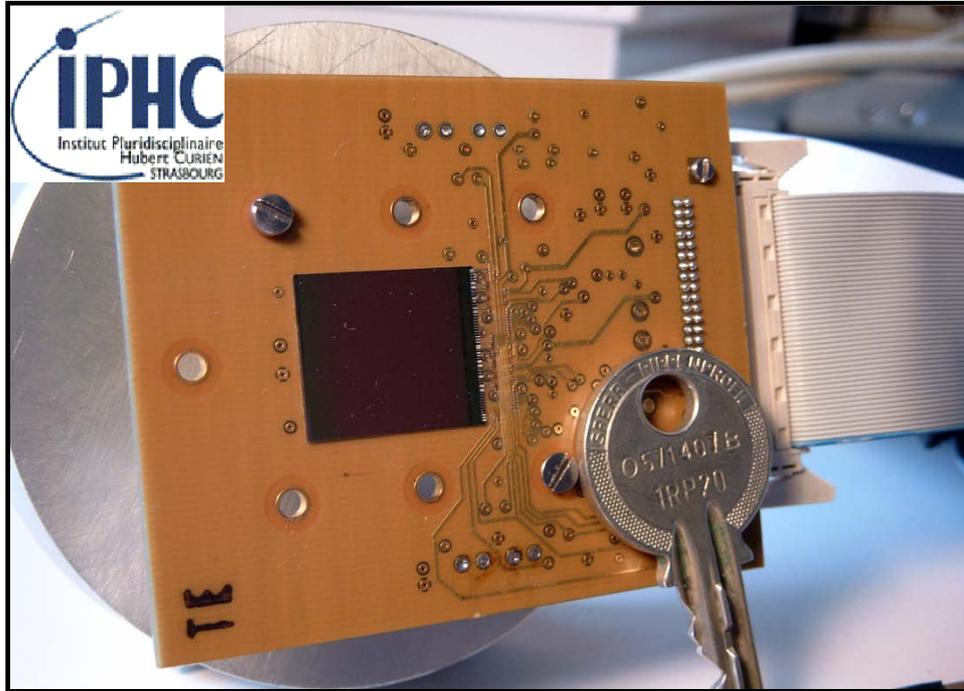
Reactor neutrons are polluted with parasitic gamma rays. Does this have an impact on the measurements?



Effect of gamma rays is reduced due to annealing. Apparently, reactor neutrons dominated.



# Performances of MAPS (2013)



All requirements demonstrated with dedicated sensors.

Next step: Do it with ONE sensor

Remaining issues:

- Factor 2-3 in readout speed
  - Extend internal bandwidth by factor of 5
- ⇒ In reach of 0.18  $\mu\text{m}$  CMOS technology

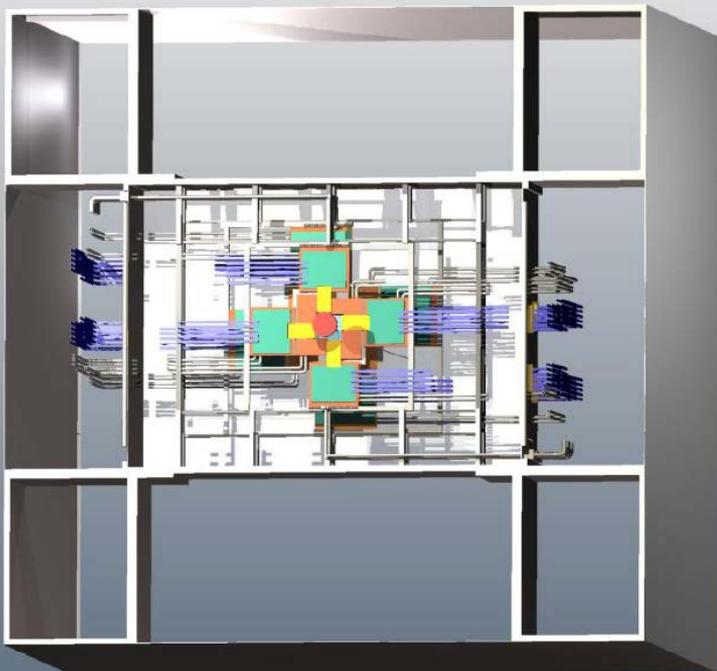
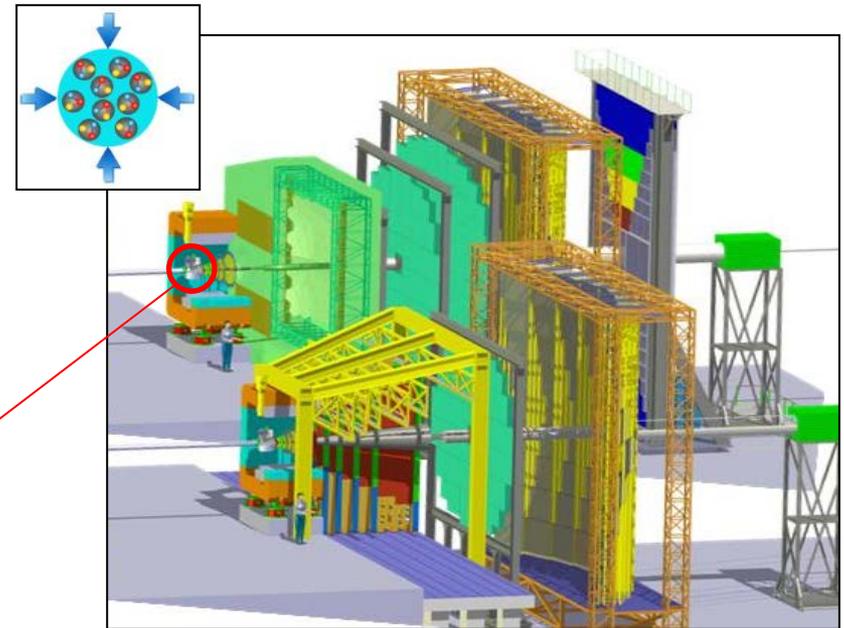
	Required	Hybrid pixels	CCD	MAPS** (2013)
Single point res. [ $\mu\text{m}$ ]	~ 5	~ 30	~ 5	3.5
Material budget [ $X_0$ ]	~ 0.3%	1%	~0.1%*	~0.05%*
Time resolution [ $\mu\text{s}$ ]	few 10	0.025	~100	32
Rad. hardness [ $\text{n/cm}^2$ ]	$> 10^{13}$	$\gg 10^{14}$	$\ll 10^{10}$	$> 3 \times 10^{14}$

\*\* Best of specialized sensors    \*Sensor only

# System integration – An MVD for CBM

Aim for thickness of  $0.3\% X_0$   
(=0.3 mm Si equivalent)

How to fix the sensors?



CBM-MAPS consume  $<1\text{W}/\text{cm}^2$

How to bias?

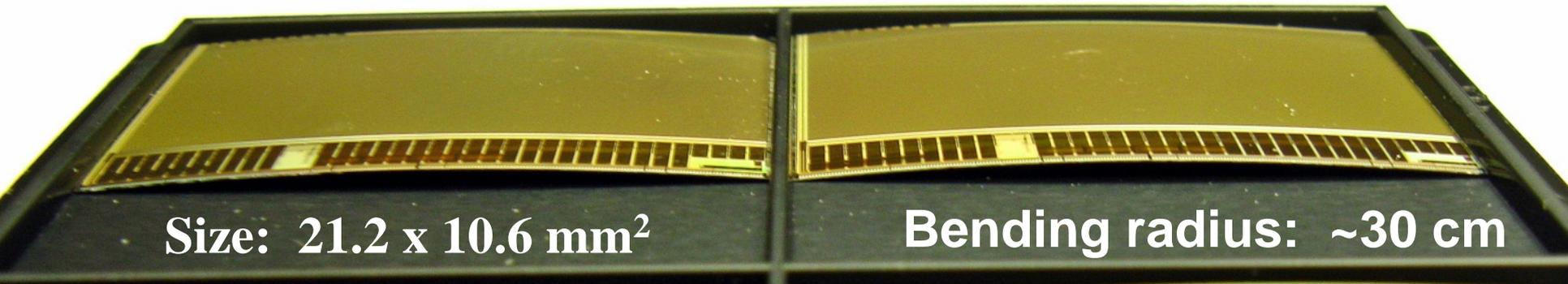
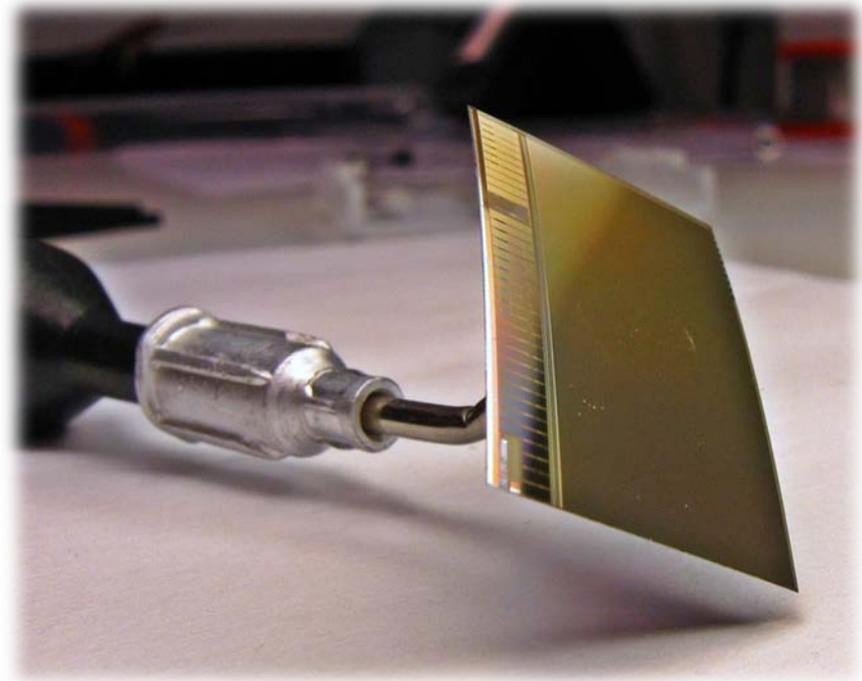
How to evacuate heat? ...

...without material ... in vacuum?

# Integration of the sensors

The integration challenge:

Integrate 50 $\mu$ m thick and bended silicon foils on a diamond support

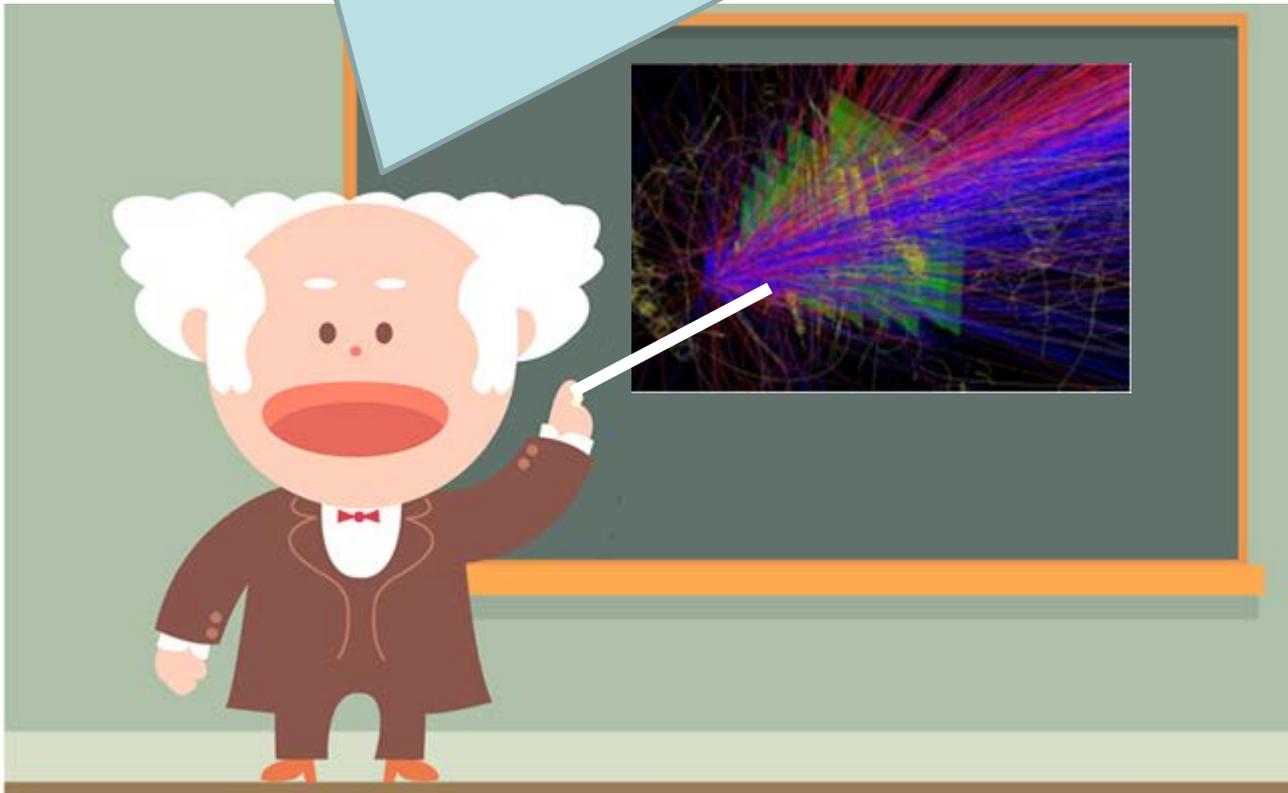


**Size: 21.2 x 10.6 mm<sup>2</sup>**

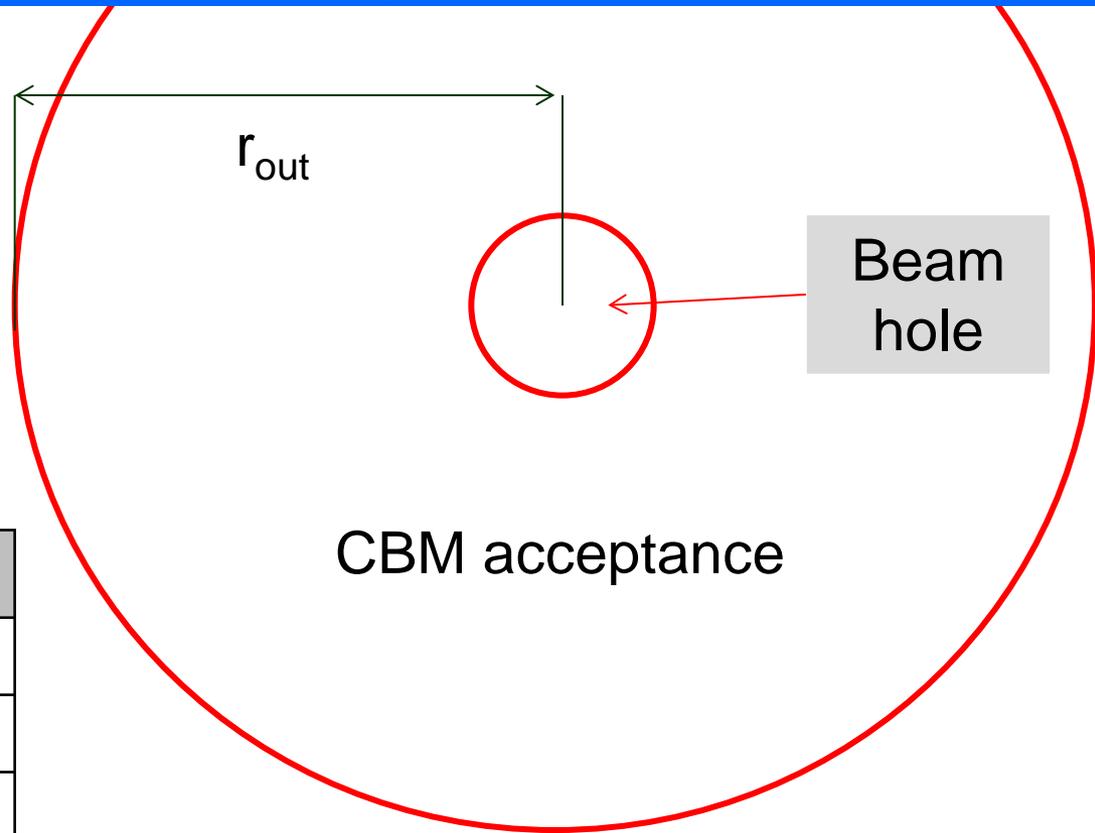
**Bending radius: ~30 cm**

# Naïve approach for system integration

Again, this structure will be fixed with the novel ***Anti Gravitation Glue™***.



# Integration concept of the MVD



$z[\text{cm}]$	$r_{out}$	$r_{in}$
5	2.5	0.55
10	5.0	0.55
15	7.5	0.75

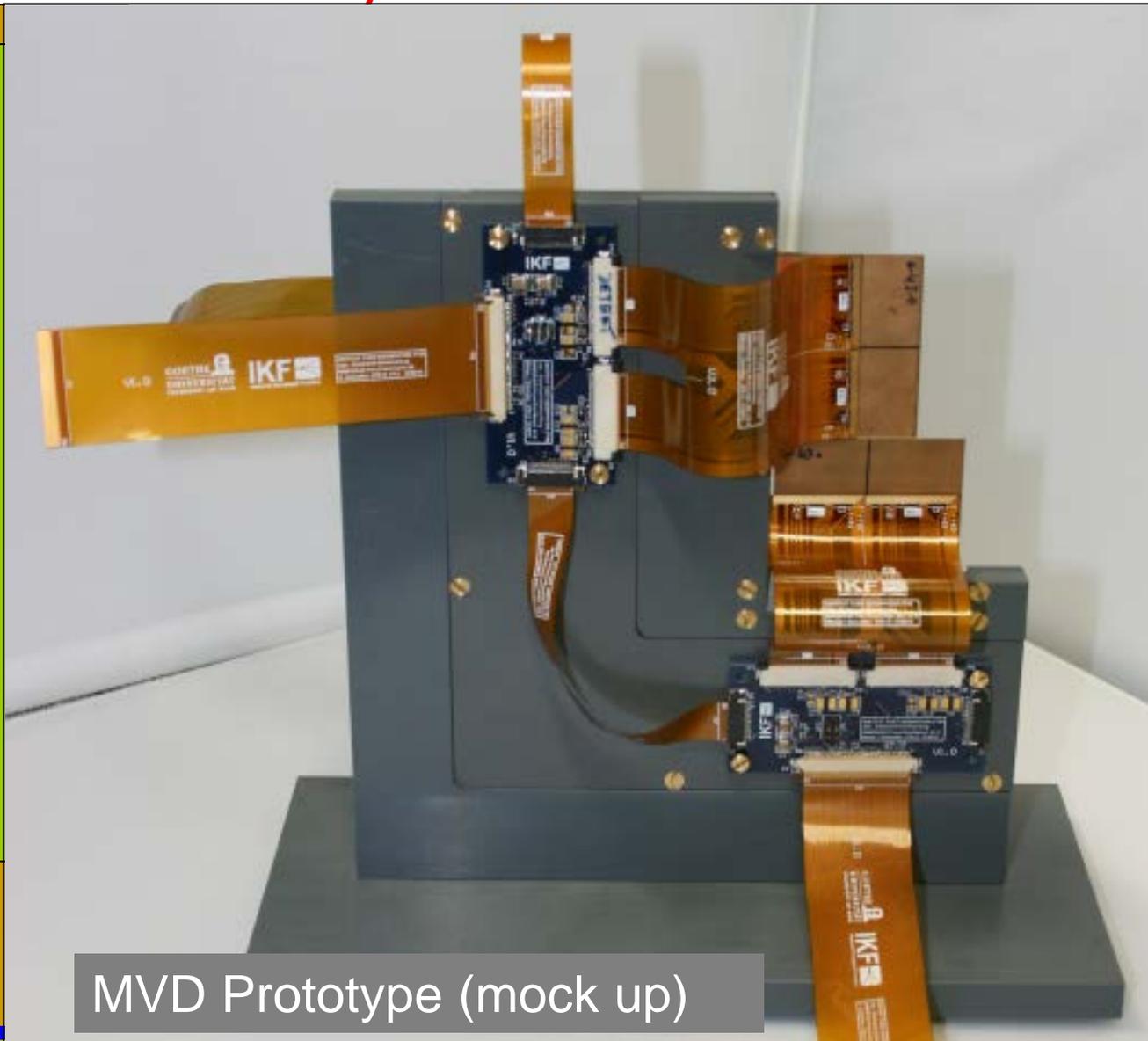
*Geometry of MVD-stations*

Outside acceptance

Vacuum operation requires light and actively cooled device.

- Use cooling support from diamond to move heat out of acceptance
- Put heat sink and FEE outside acceptance

# Integration concept of the MVD

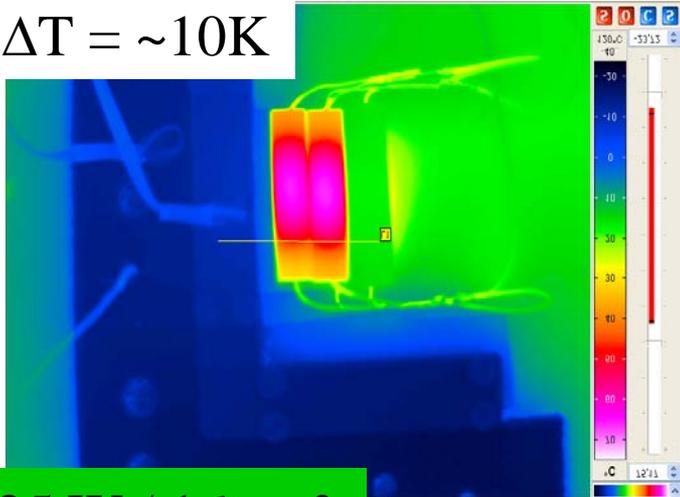


MVD Prototype (mock up)

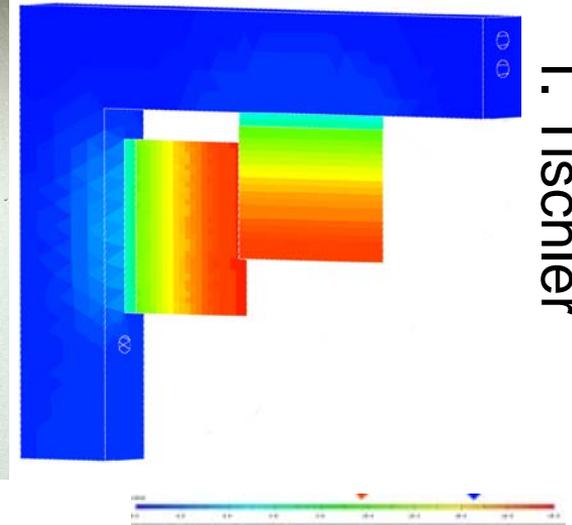
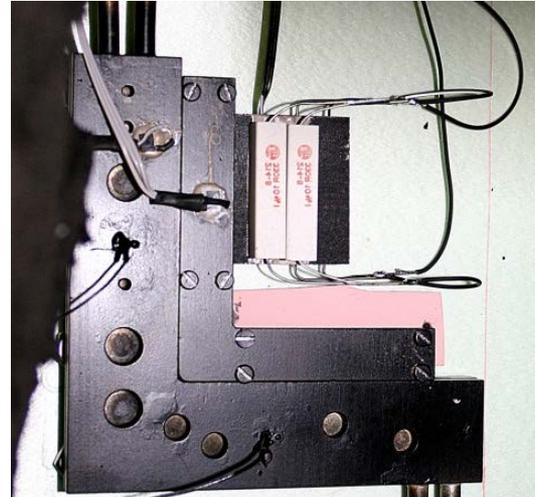
# Validation of the cooling concept

Aim: Validate the cooling concept with TPG

$\Delta T = \sim 10\text{K}$



25 W / 16 cm<sup>2</sup>



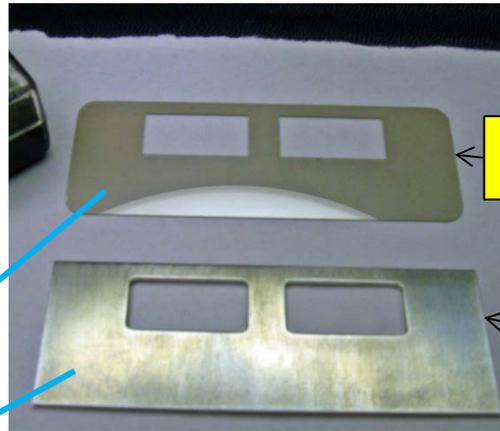
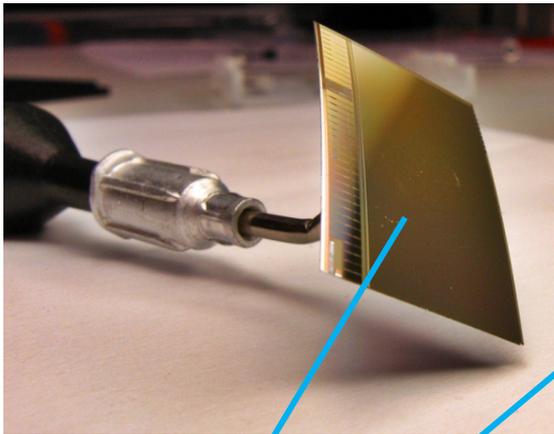
T. Tischler

Observation:

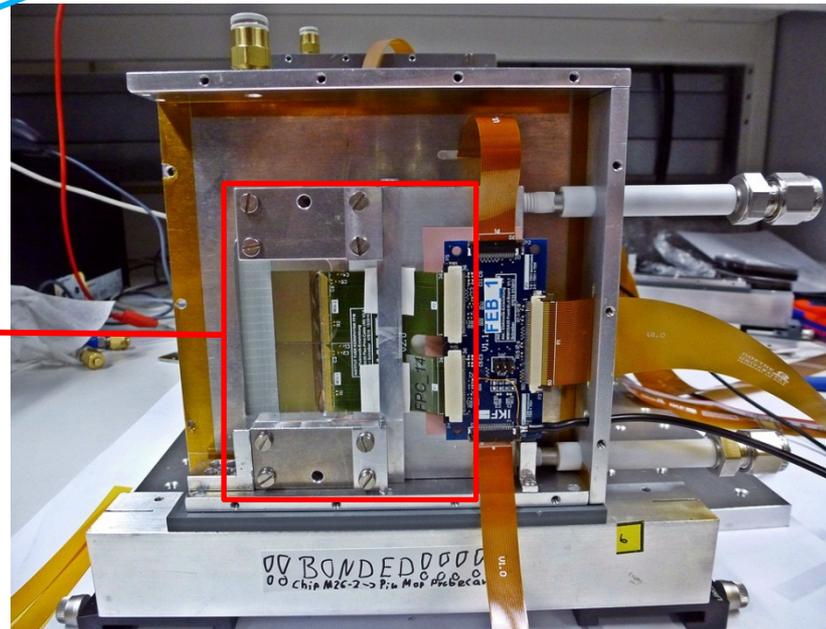
- Temperature gradient on the station appears acceptable
- A 150  $\mu\text{m}$  CVD diamond support might be sufficient for station 1
- Diamond  $\Rightarrow$  liquid heat transport needs optimization

Vacuum compatible cooling concept for 1W/cm<sup>2</sup> seems robust.

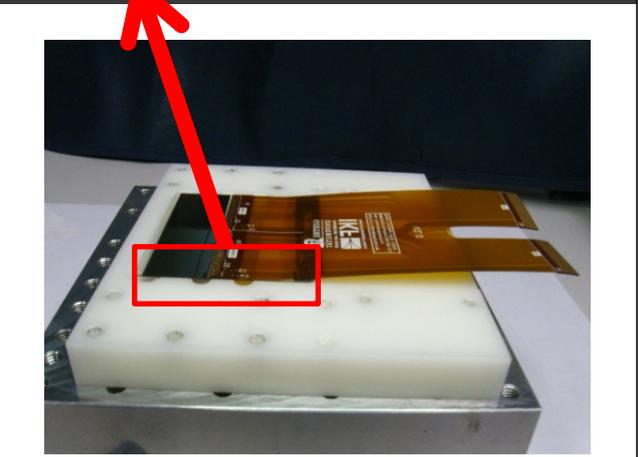
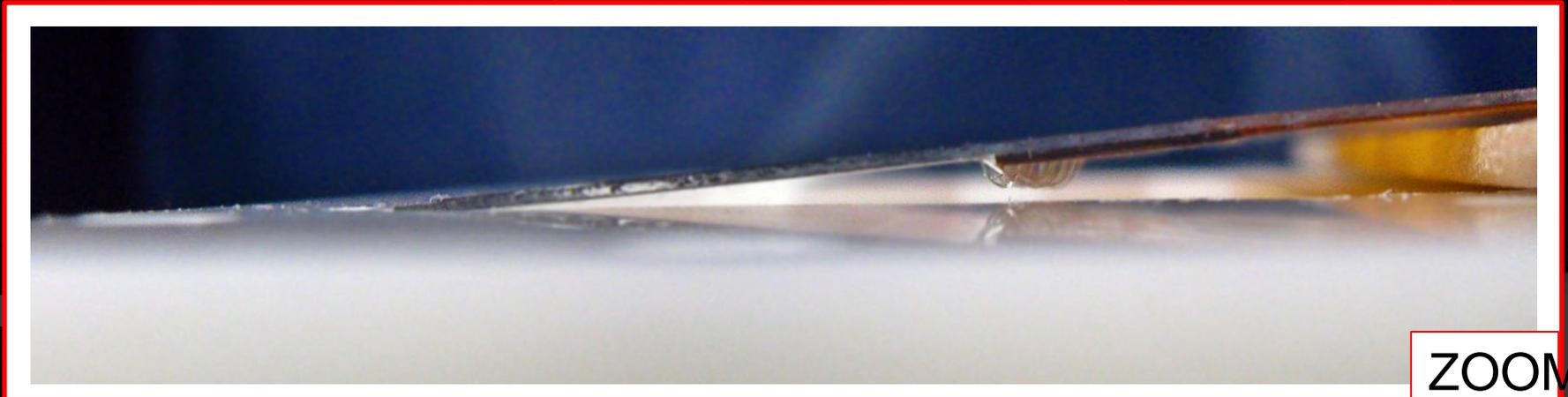
# The CBM-MVD prototype



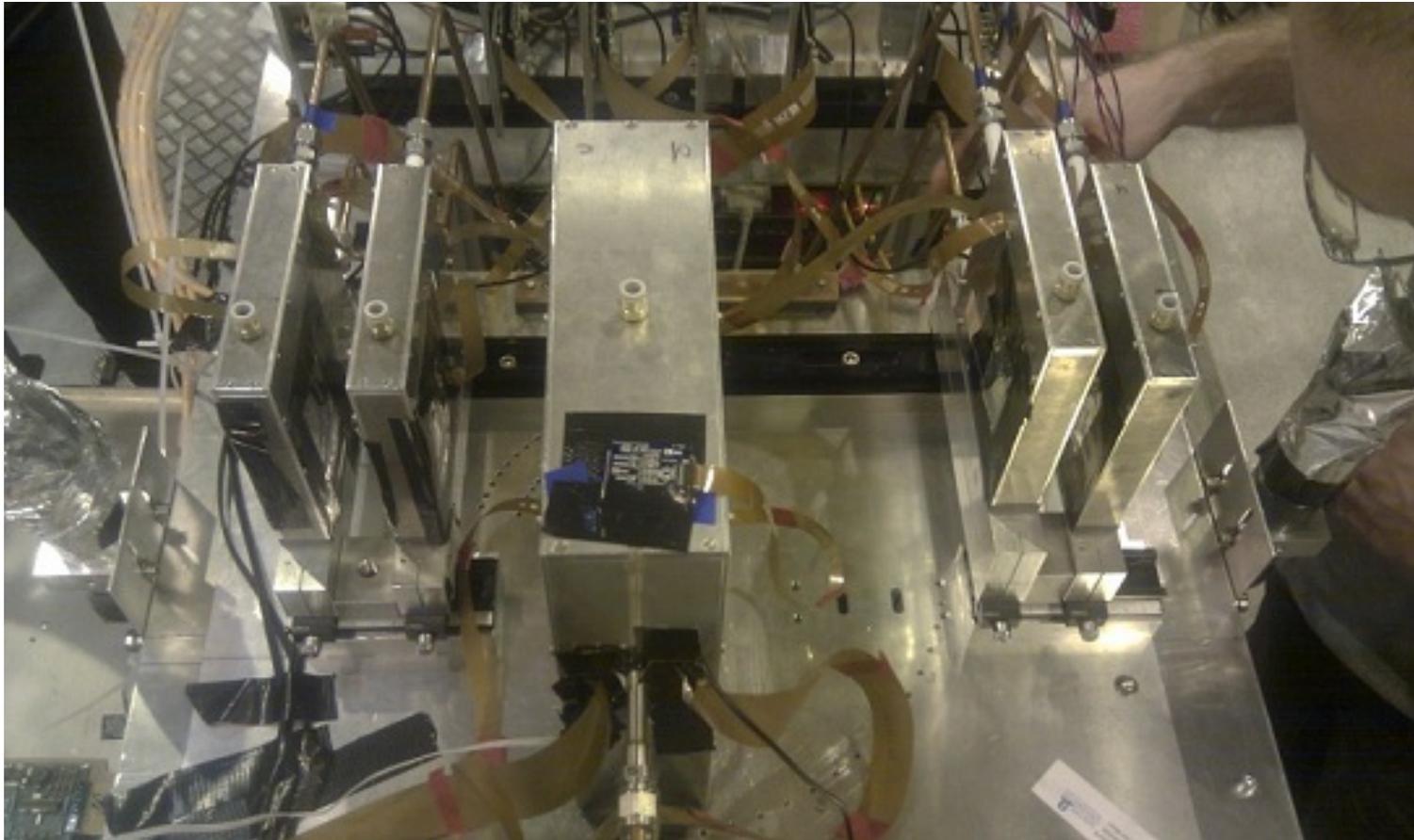
\*) CVD and Al with cut-outs were tested for the reference planes of the telescope. The prototype bases on a 100% filled CVD layer.



# Tools



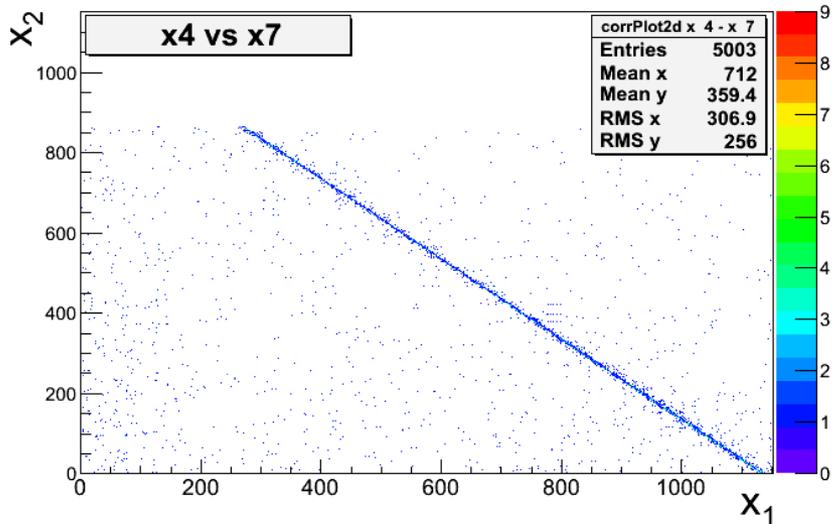
# Prototype: Beam test setup



## Ambitioned performances:

- Up to 10 MIMOSA-26 running @10k frames/s, 3.5 $\mu$ m resolution.
- Free-running, scalable DAQ based on HADES TRB – 100 MB/s.
- Actively cooled prototype (<0.3%  $X_0$ )
- Passively cooled telescope arms (0.05%  $X_0$ )

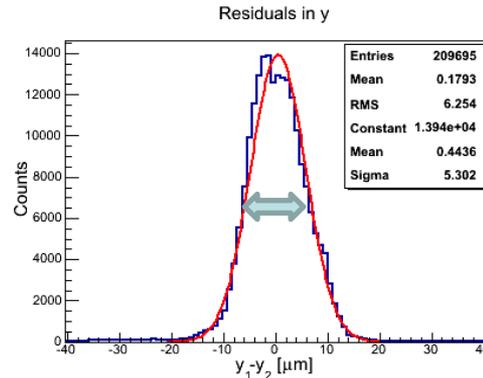
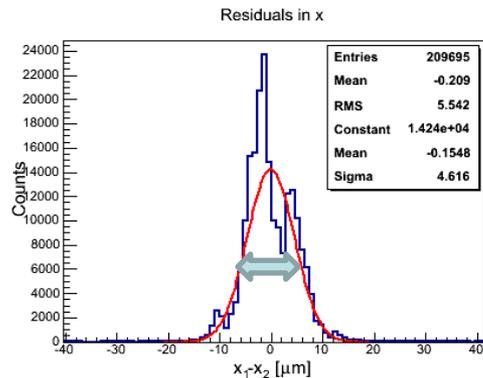
# Some first results



Result so far for the DUT:

$$\sigma_x = 3.3 \mu\text{m}$$

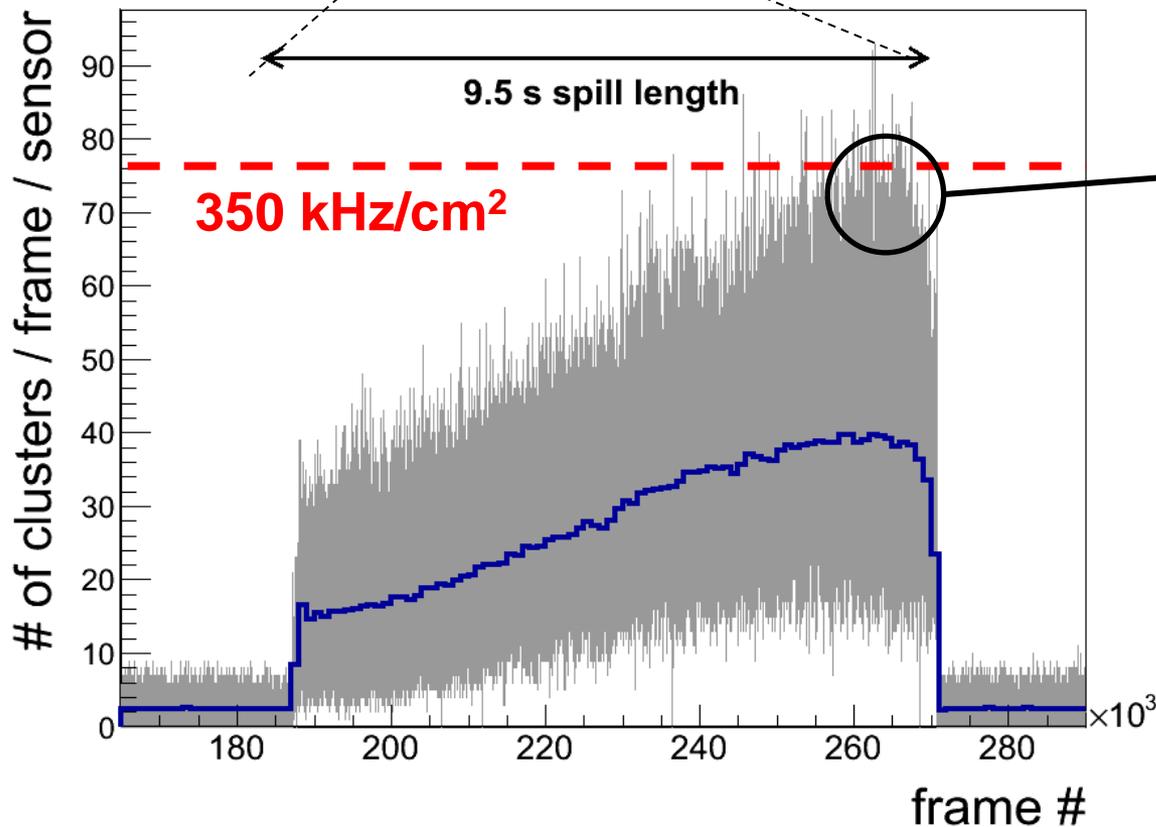
$$\sigma_y = 3.7 \mu\text{m}$$



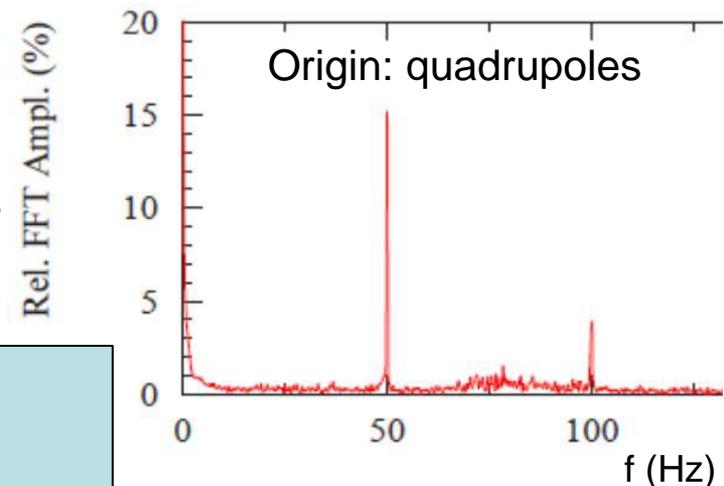
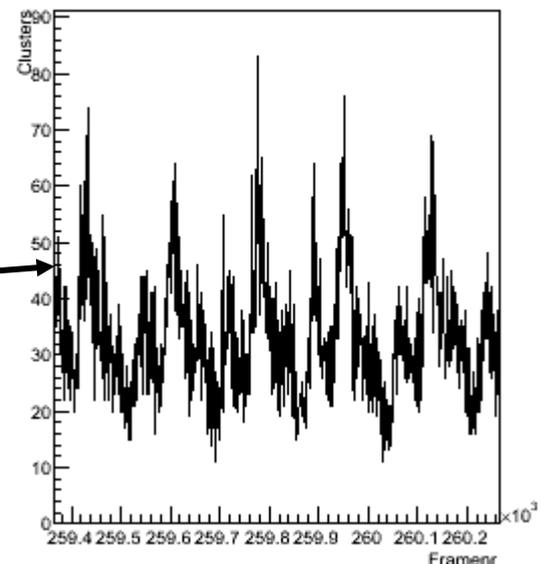
All performance plots very promising, analysis is being continued

# Stability of the readout

CERN-SPS  
Spill structure



Clusters per Frame



**P**eak fluence:  $\sim 350 \text{ kHz/cm}^2$  (limited by CERN safety limits)

## The CBM-Experiment

- CBM will be a heavy ion experiment located at FAIR
- The MVD bases on CMOS-MAPS (CPS) and is to measure open charm particles

## Integration concept for the CBM-Micro Vertex Detector:

- Host MAPS on a vacuum compatible diamond cooling support
- Readout with ultra thin flex print cables
- Build local DAQ based on HADES TRB

## Results of prototyping:

- Handling of sensors successful (close to 100% yield)
- Readout system operated stable at highest rates applied
- Preliminary results compatible with IPHC-results

## Next steps:

- Demonstrate vacuum operation
- Prepare TDR