



Science & Technology Facilities Council
Technology

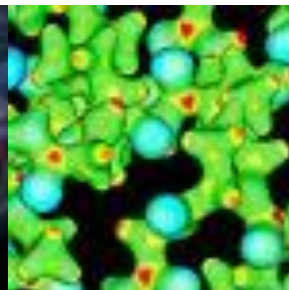
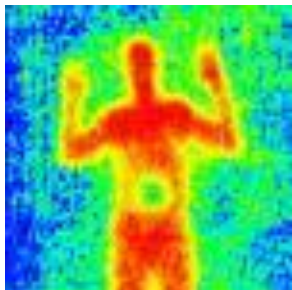
Science and Technology Facilities Council (STFC)

Marcus French

Rutherford Appleton Laboratory (RAL)

Oxfordshire, UK

E-mail: marcus.french@stfc.ac.uk



UK Government

Department for Business Innovation and Skills

Research Councils UK

 **NATURAL
ENVIRONMENT
RESEARCH COUNCIL**



**Science & Technology
Facilities Council**

**E · S · R · C
ECONOMIC
& SOCIAL
RESEARCH
COUNCIL**



**Arts & Humanities
Research Council**

EPSRC

MRC | Medical
Research
Council



**Science & Technology
Facilities Council**

STFC

UK Astronomy Technology Centre
Edinburgh, Scotland



Daresbury Laboratory
Daresbury Science and Innovation Campus
Warrington, Cheshire



Polaris House
Swindon, Wiltshire



Rutherford Appleton Laboratory
Harwell Science and Innovation Campus
Didcot, Oxfordshire



Chilbolton Observatory
Stockbridge, Hampshire



Joint Astronomy Centre
Hawaii



Isaac Newton Group of Telescopes
La Palma



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International Partnerships



- CERN (14%)
- European Southern Observatory (20%)

- European Synchrotron Radiation Facility (15%)
- Institute Laue-Langevin (33%)



STFC Science and Innovation Campuses

Harwell and Daresbury



- Unique platform for Public/ Private Collaboration
 - Academia/ RDA's/ Local Authorities/ Business
- Multi-disciplinary
- Providing Incubator space for new Businesses, and Specialist Research Institutes, e.g. ESA Centre

Delivering Science/ Technology/ Innovation/ Commercialisation across a wide range of disciplines and sectors



Academic Partners

STFC fund university research projects and postgraduate training awards in astronomy, particle physics, space science and nuclear physics



- Funding over 1,700 academics, technicians, research associates, engineers and technicians in UK universities
- STFC also provide universities with the opportunity to apply for contracts with major international science facilities



STFC Facilities – driving scientific research

Neutron Sources

Providing powerful insights into key areas of energy, biomedical research, climate, environment and security



High Power Lasers

Providing applications on bioscience and nanotechnology and demonstrating laser driven fusion as a future source of sustainable, clean energy

Light Sources

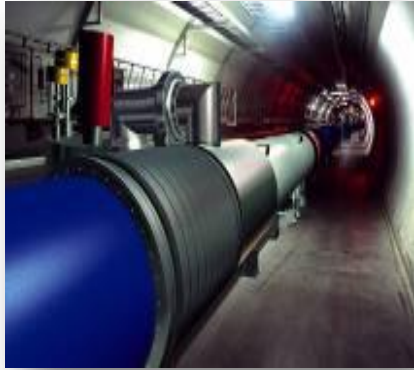
Providing new breakthroughs in medicine, environmental and materials science, engineering, electronics and cultural heritage



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Understanding our Universe

STFC's Science Programme



Particle Physics/Particle Astrophysics

- Revealing the structure and forces of nature - Large Hadron Collider, CERN
- Advanced LIGO will observe and study Gravitational Waves, opening a new window on the universe



Ground based Astronomy

- European Southern Observatory, Chile
- Very Large Telescope
- Atacama Large Millimetre Array
- European Extremely Large Telescope



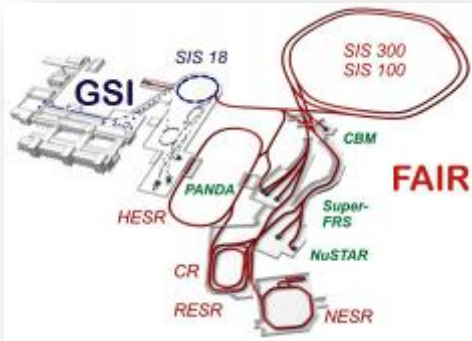
Understanding our Universe

STFC's Science Programme



Space based Astronomy

- European Space Agency
- Herschel/Planck/GAIA/James Webb Space Telescope
- Bilaterals – NASA, JAXA, etc.
- STFC Space Science Technology Department



Nuclear Physics

- Facility for Anti-proton and Ion Research, Germany
- Nuclear Skills for - medicine, energy and environmental applications





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Facilities Council

World-class science made possible by

World-class Technology

*Providing leading-edge science with the technological resources and skills
to meet the exacting standards required for success*



Microelectronics

Energy research

Design

Metrology

Engineering

Advanced materials

Research

Instrumentation

Sensors

Detectors

Computing

Bioscience

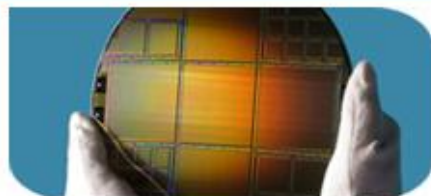
Micro/Nano technology

Cryogenics

Mechanics



Technology



MAPS wafer...



CMS tracking detector...



Data acquisition system design...



Applications engineering...

The STFC Detector Systems Centre

"Championing the UK development of advanced detector instrumentation systems"



The DSC is an STFC initiative to establish a dynamic, open innovation, technology centre with a critical mass of expertise from STFC, academia and industry to deliver training and catalyse new advanced product development in the UK.

Based at the Harwell and Daresbury Science and Innovation Campuses the Centre will focus on the comprehensive exchange of knowledge between research and industry. It's core objective is to maximise the impact of STFC's research programme in detector technology and realise the government's vision of creating premier locations for technology innovation and future large scale scientific facilities at Harwell and Daresbury.

The Detector Systems Centre builds on STFC's world class reputation for microelectronics training and the development and delivery of



Quick links



- [STFC website](#)
- [Harwell campus](#)
- [Daresbury campus](#)
- [Vacancies](#)
- [News](#)



Home

About the Centre

Aims, objectives, vision, Campuses and Gateway centres, beneficiaries, advisory board...

Getting Involved

Collaborations, partnerships, events and workshops to tackle development opportunities...

Capabilities

Examples of Detectors in action, capabilities, and technology...

News and Events

Latest news from the Detector Systems Centre...

Location

Harwell and Daresbury Campuses...

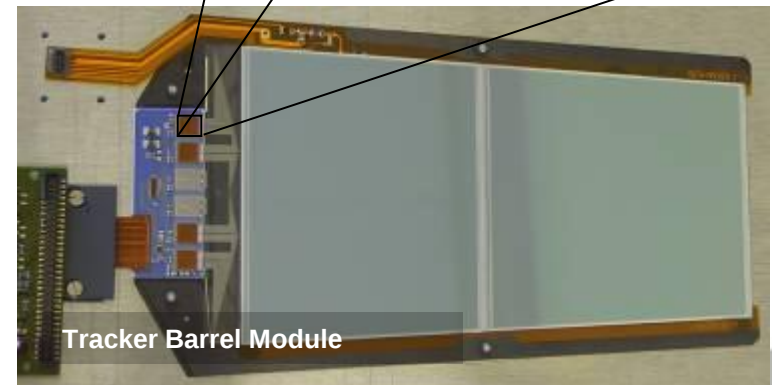
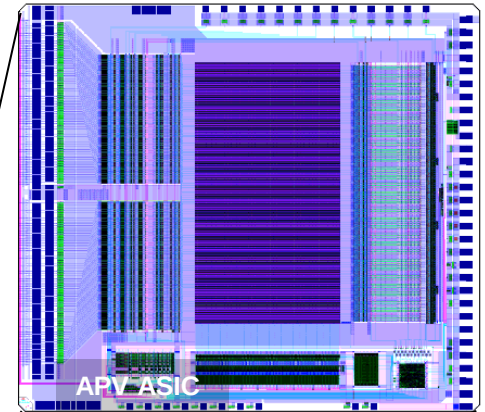
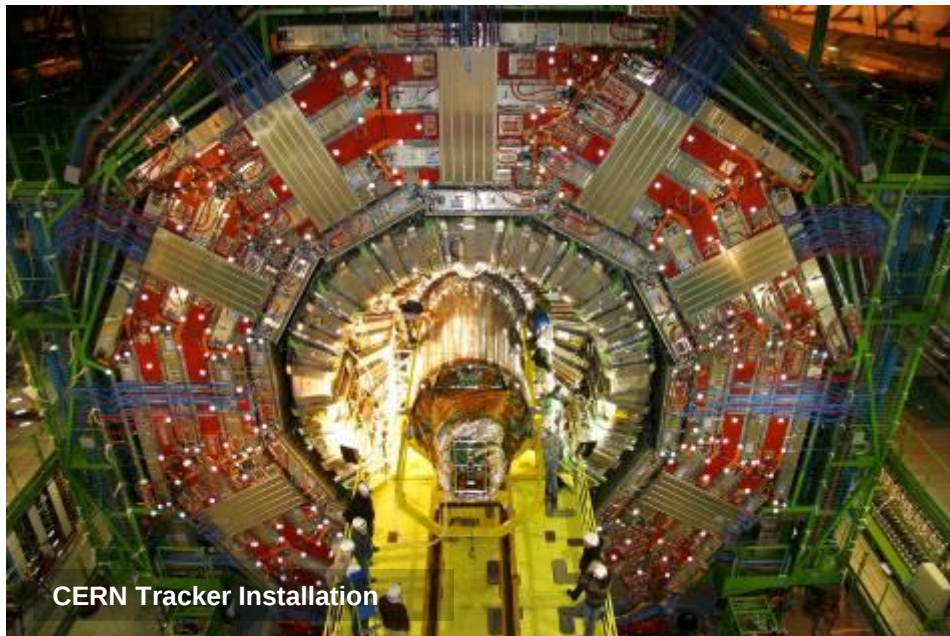
Contacts

Contact the Detector Systems team

The Compact Muon Solenoid

Particle Physics: CMS

- ~210 m² of silicon, 10M channels
- 75000 FE chips, 40000 optical links



Radiation environment

~10Mrad ionising

~10¹⁴ hadrons.cm⁻²

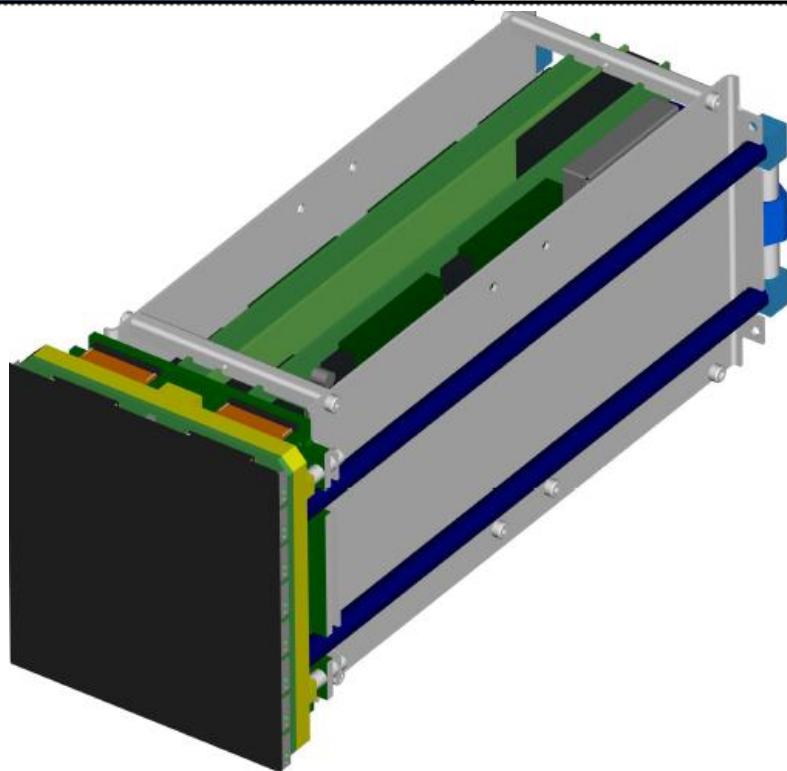


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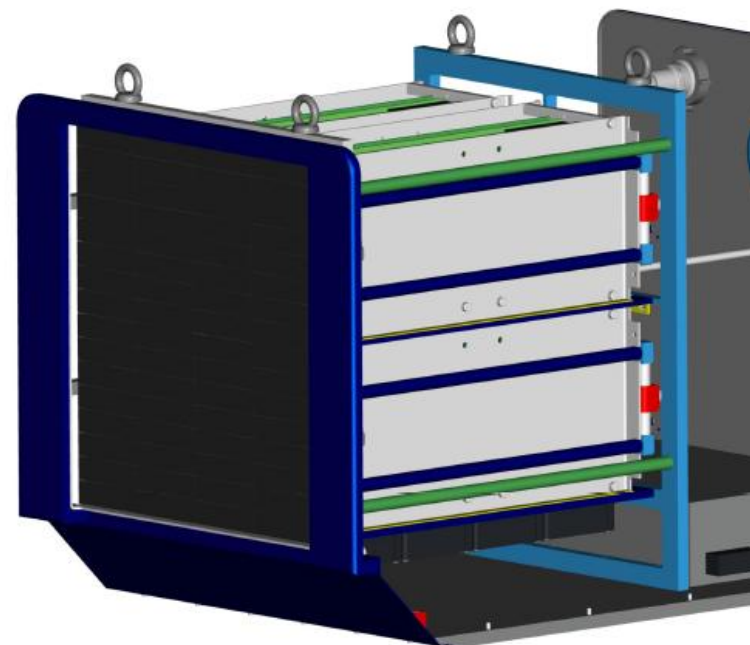


XFEL LPD Detector

Optimum Energy Range	5 keV – 20 keV	Max. Frame Rate	4.5 MHz
Sensor Thickness	500 μm	Min. Frame Rate	1 MHz
Pixel Size	500 x 500 μm	Gain Factors	1x, 10x, 100x
Dynamic Range at 12 keV	10^5	Storage Capacity	512 x 3
Inactive area	13%	Data Output Rate (Mpix)	10GBs

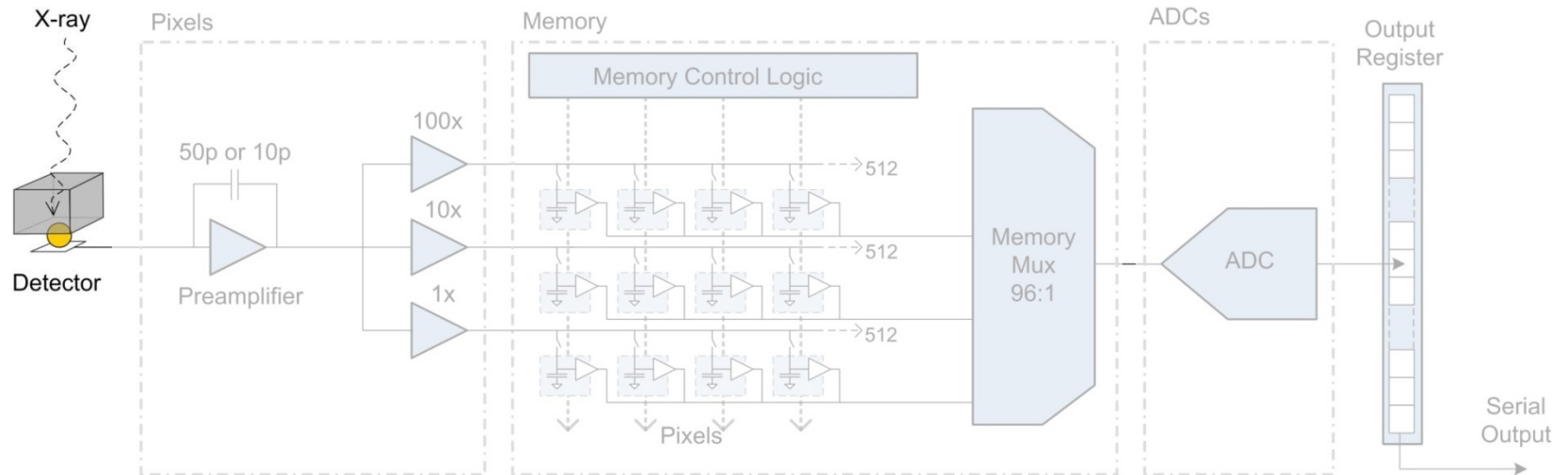


A Super-module
128 Chips, 65,536 Pixels

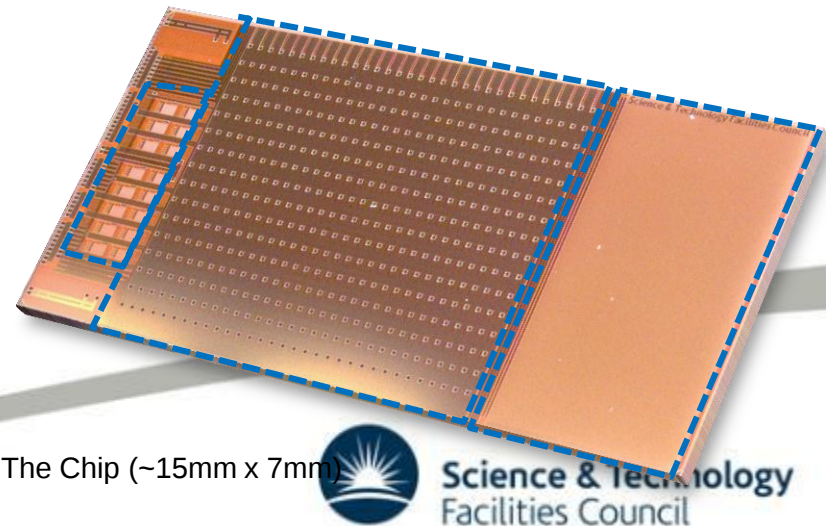


A Quadrant Detector
2x2 Super-modules
512 Chips, 262144 Pixels
Scale = 25.6cm

Readout ASIC

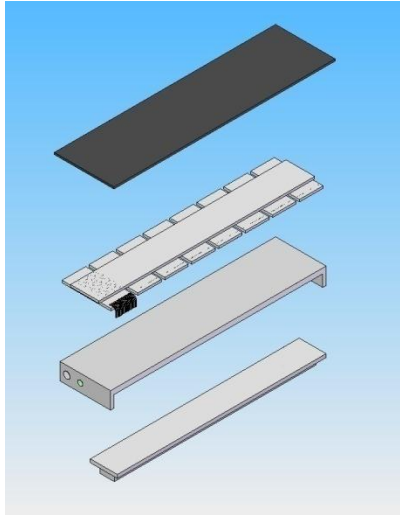


- 512 Channels
- Preamplifier with 50pF feedback – 10^5 photons
 - 10pF mode gives lower noise at the expense of some dynamic range.
- 100x, 10x and 1x parallel gain stages
- 512 frames of memory for each channel and gain – Veto System
- 16 SAR ADCs – 12 Bit
- 100MHz digital output
- IBM 130 nm

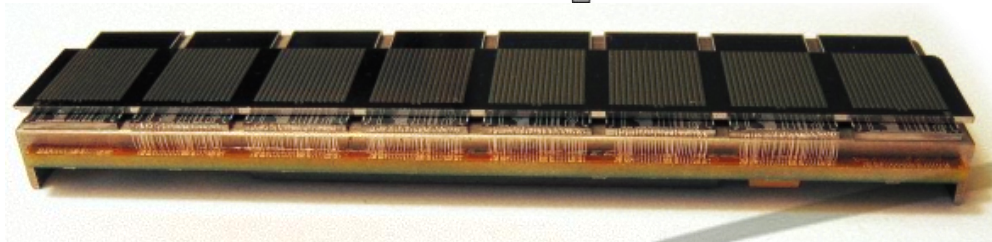
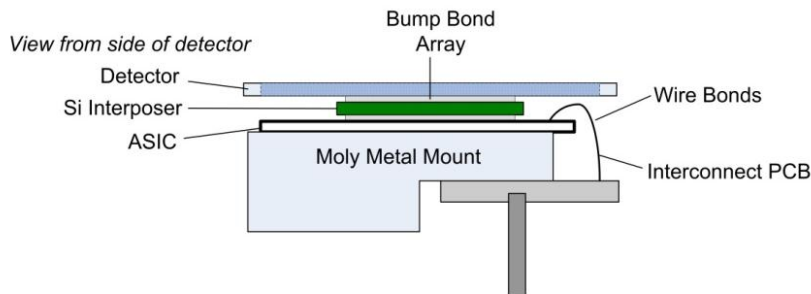


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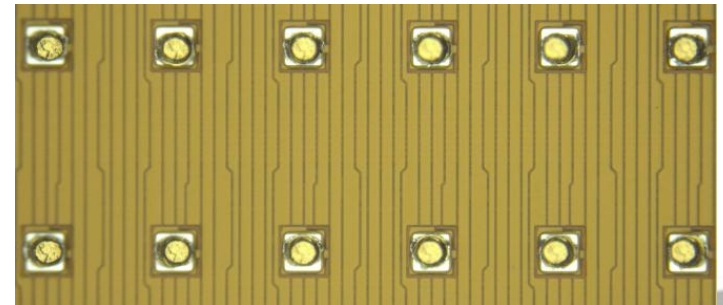
Interconnect



- Detector Tile Stack
 - Detector
 - Interposer
 - 8 x ASIC
- Gold stud to Silver loaded epoxy bonding
- Concealed ASIC I/O wire bonding
- 4 Side buttable



Part complete tile – prior to detector bonding

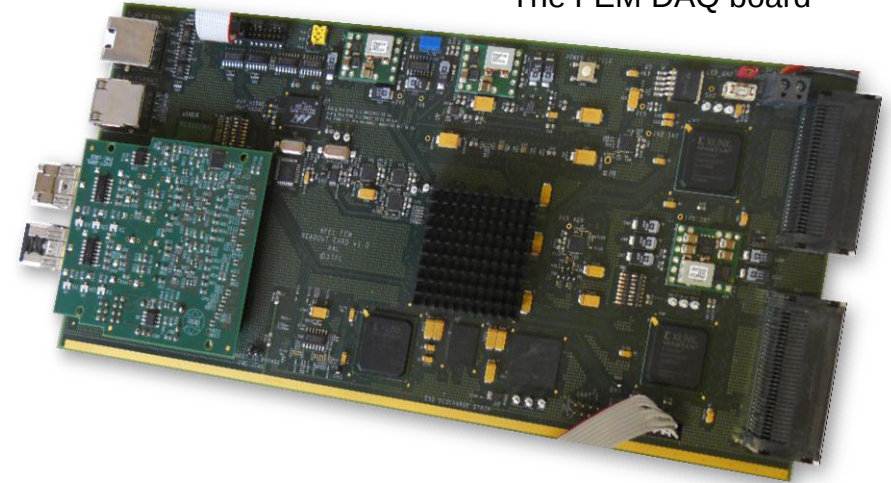


Gold studs on the readout ASIC

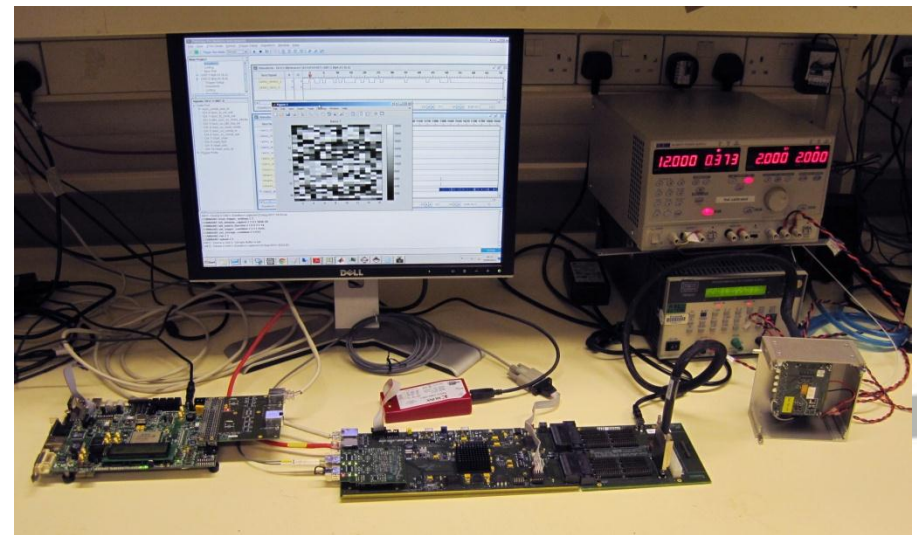


Data Acquisition and Control

The FEM DAQ board



- Front End Module (FEM)
- Connects to 128 ASICs (65K channels)
- Xilinx Virtex 5 FPGA
- Data output via 10Gbps Optical Links (Mezzanine card, DESY)
- Connected to clock and control signals via Gb Ethernet

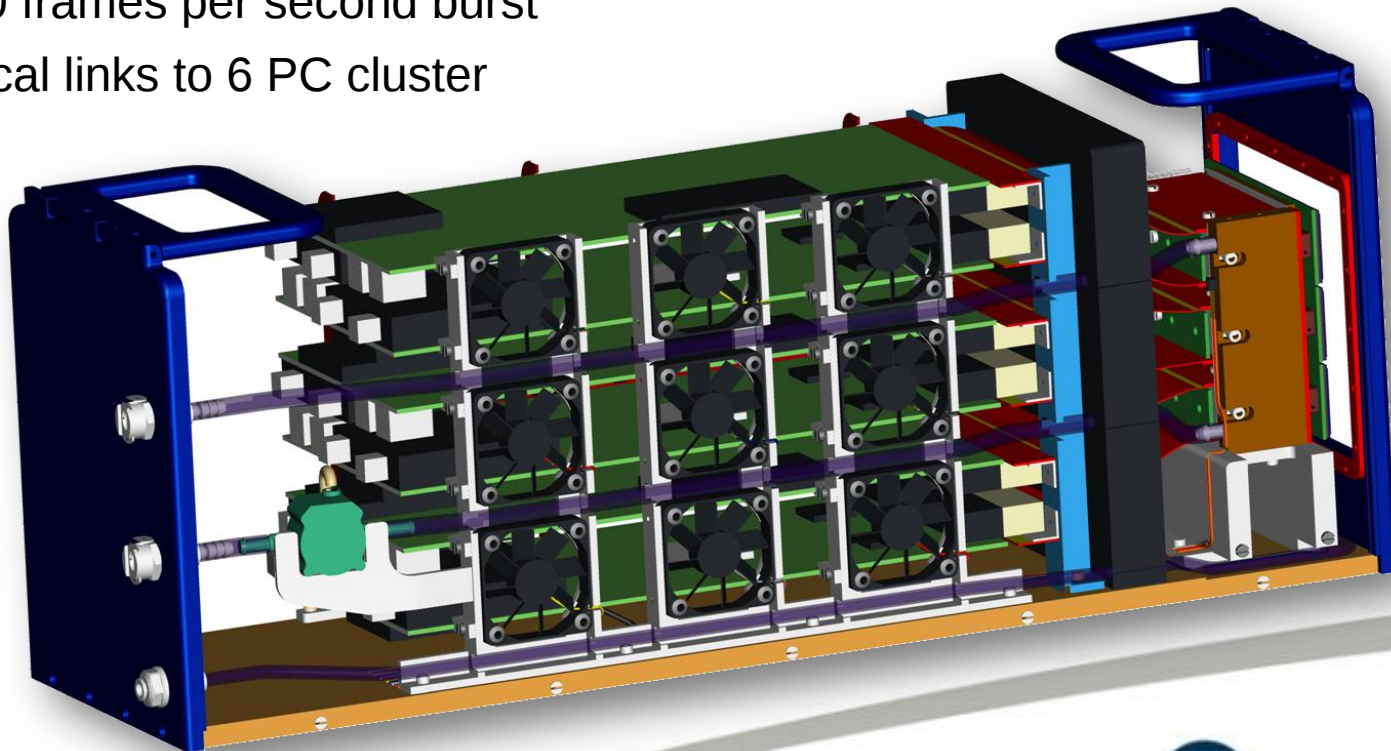
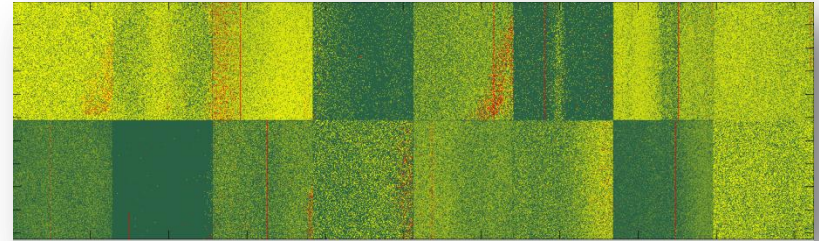


FEM testing with a single readout ASIC

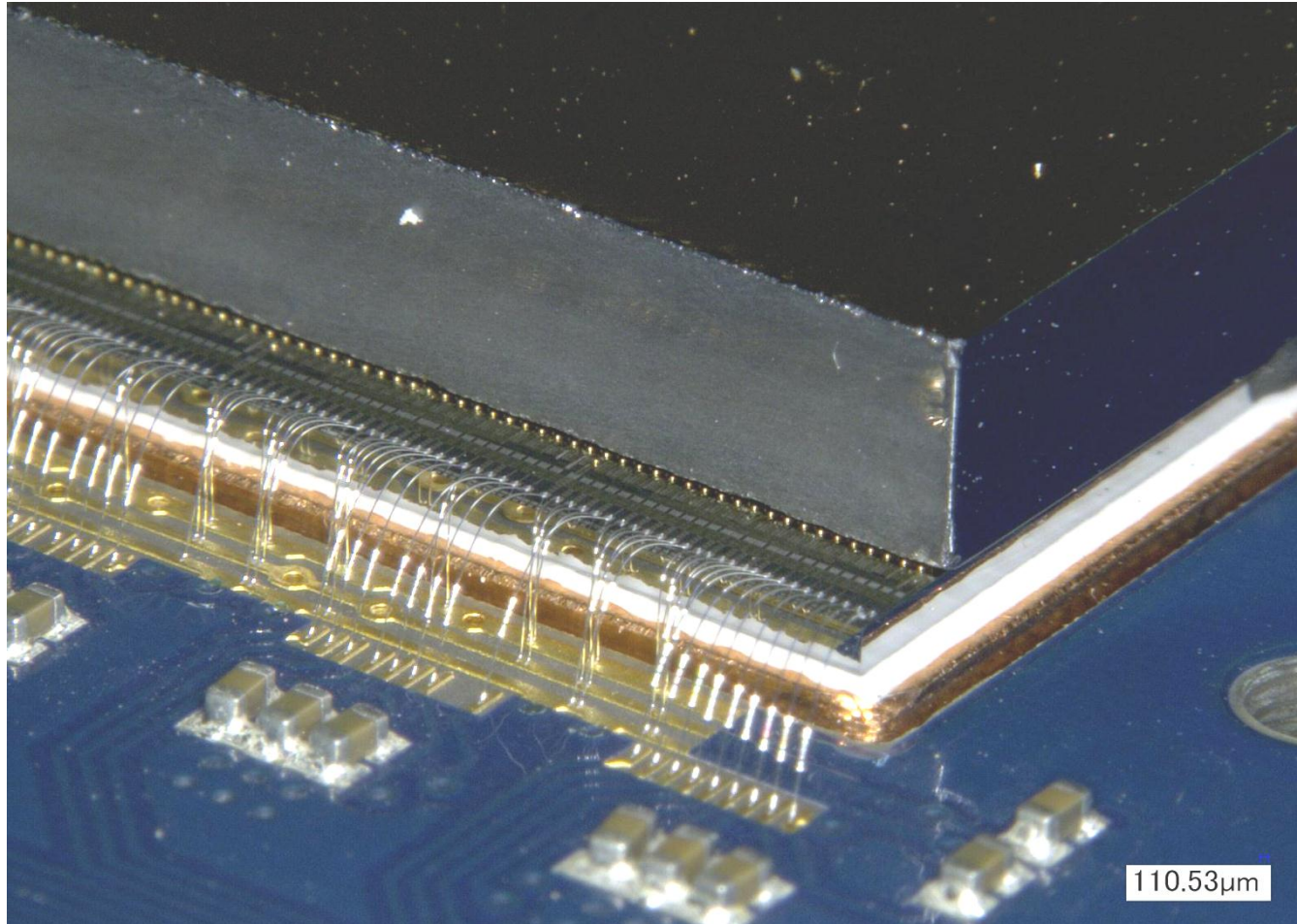




- 3 megapixel (Medipix 3 readout)
- 300 or 500 micron Silicon sensors
- Integrated with EPICS and GDA
- 100 frames per second continuous
- 1000 frames per second burst
- Optical links to 6 PC cluster



CdZnTe Example



3mm CZT gold stud bonded to ASIC and wire bonded to CoB



CMOS Imaging Example

Wafer Scale Imaging for Medical Applications:

Large area coverage →

Full field mammography: about A4 size

Chest imaging: about A3 size

Spatial resolution → Mammography ~ 50 μm pixel

Low noise → Good single X-ray photon sensitivity →

Fluoroscopy + → dose reduction

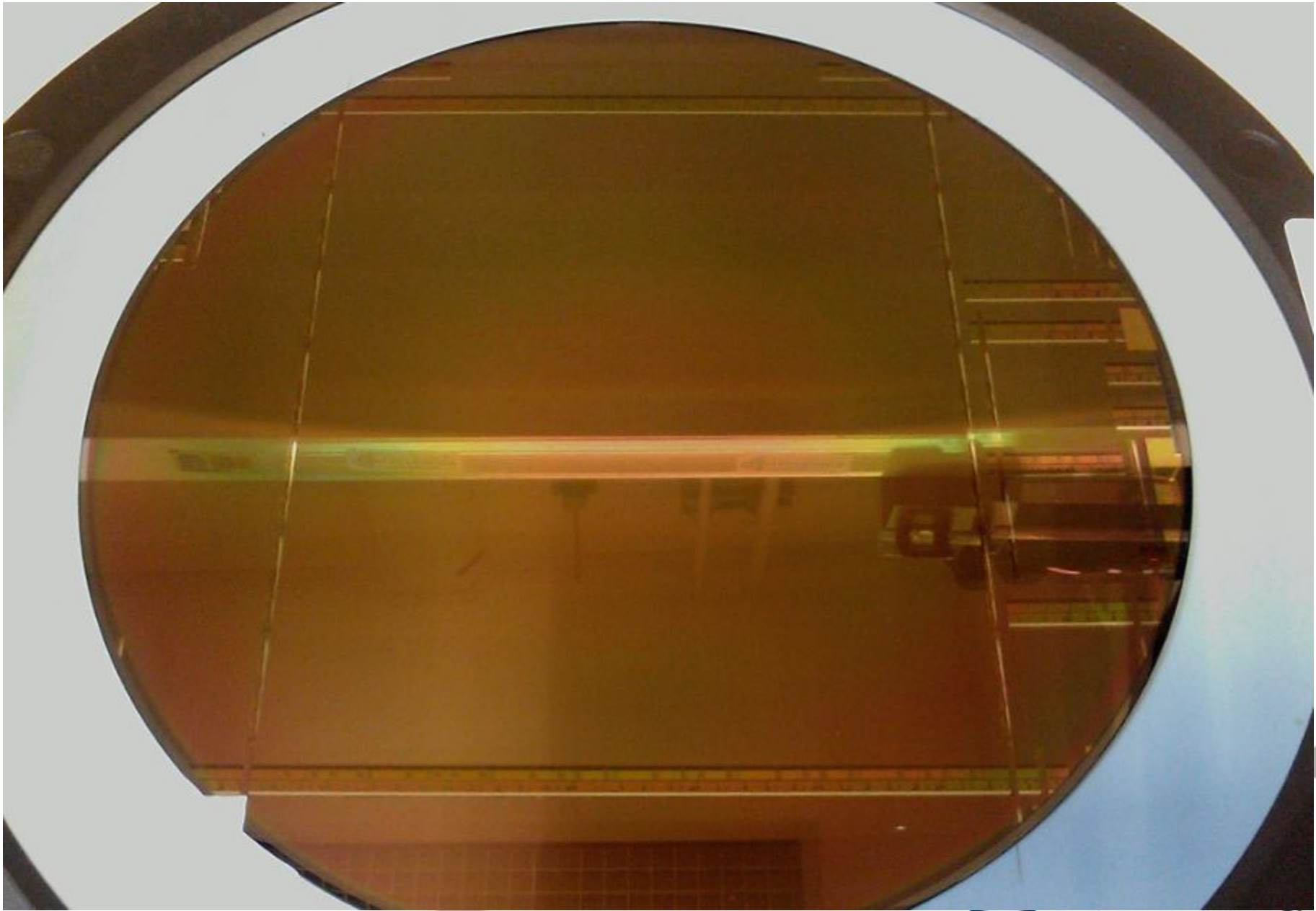
Speed → Digital tomosynthesis

Radiation hardness → Some X-rays absorbed in the sensor



CA4 sheet → A3+

...industrial,
security ...



Summary

**Strong synergies between the Helmholtz Platform
and the UK detector programme for STFC**

Common Needs for:

Advanced interconnect, 3D developments

**Continuous improvement in design for ASIC
and programmable DAQ systems**

Need to advance high-z materials

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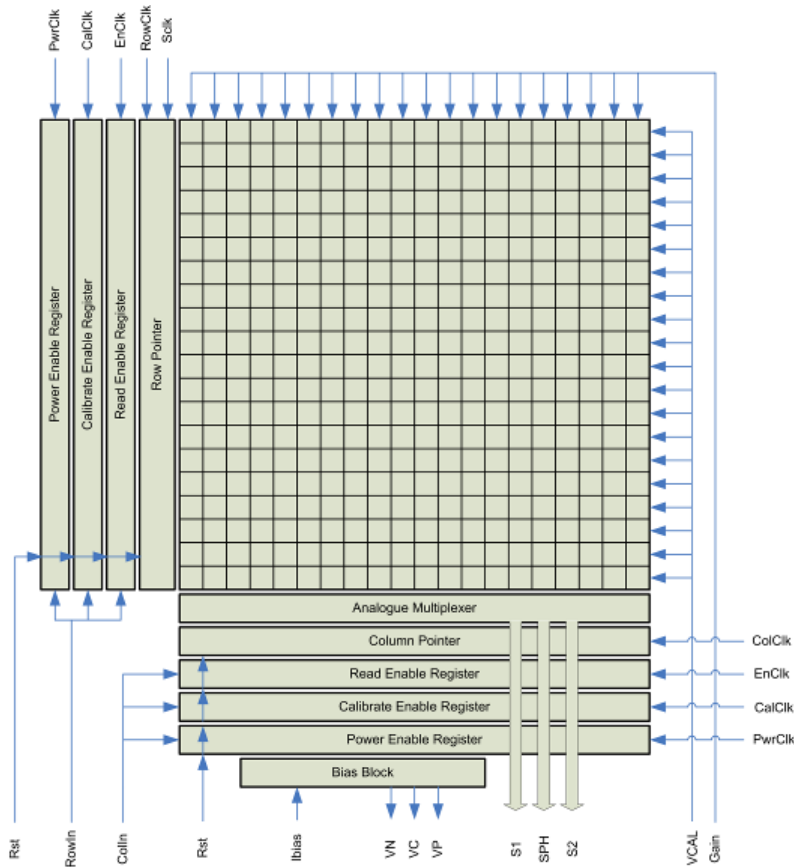


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Backup slides

Cd(Zn)Te Spectroscopy ASIC



- ❑ 80x80 pixel arrays on one ASIC
- ❑ 250um x 250um pixels
- ❑ Rolling shutter type readout
- ❑ Analogue outputs
- ❑ Range 5keV-200keV
- ❑ AMS 0.35um CMOS

Cd(Zn)Te Spectroscopy ASIC Pixel

