

C. de La Taille  
D.A.T. IN2P3



**IN2P3**

Institut national de **physique nucléaire**  
et de **physique des particules**

**Direction Technique IN2P3 2012**

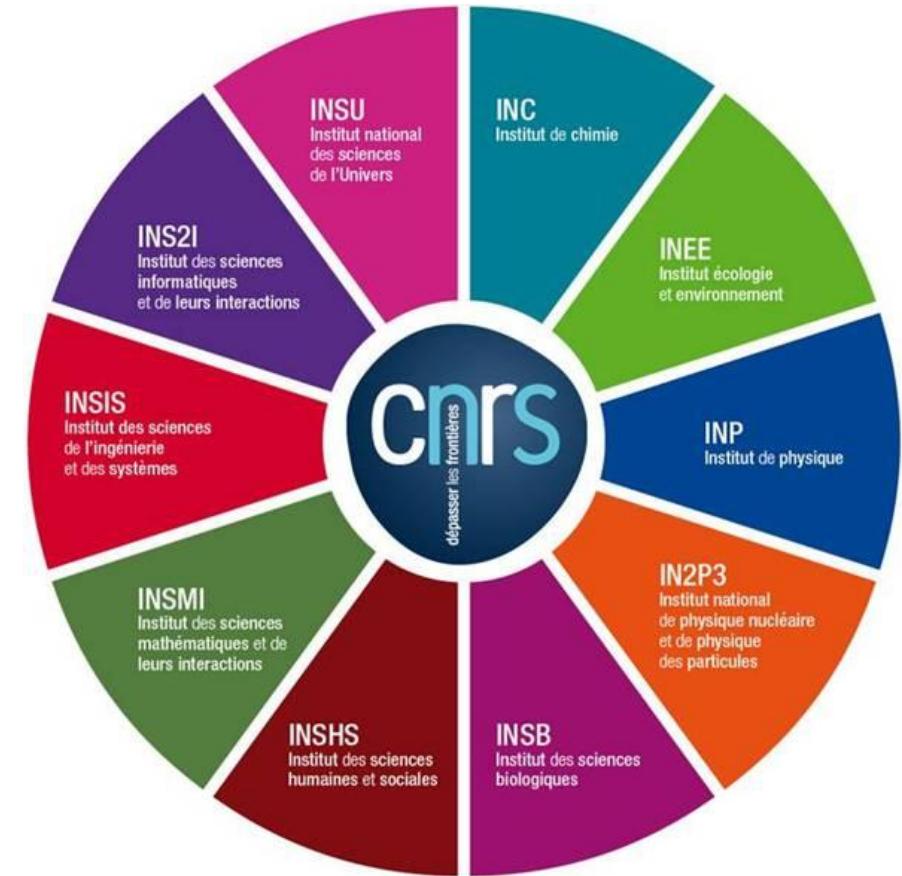
# IN2P3, an institute in CNRS

- **CNRS :**

- Under the authority of the ministry for higher education and research
- 11 500 researchers
- 14 200 engineers, technicians, administration
- 1 200 laboratories
- 10 thematic institutes, including 2 national institutes : IN2P3 (created in 1971) and INSU

- **IN2P3 :**

- 2 400 CNRS staff, researchers, engineers and technicians; 600 university and other staff
- Running budget from CNRS : 49 M€
- 24 laboratories and platforms, most of them associated to an university
- 40 large international projects



# IN2P3 missions

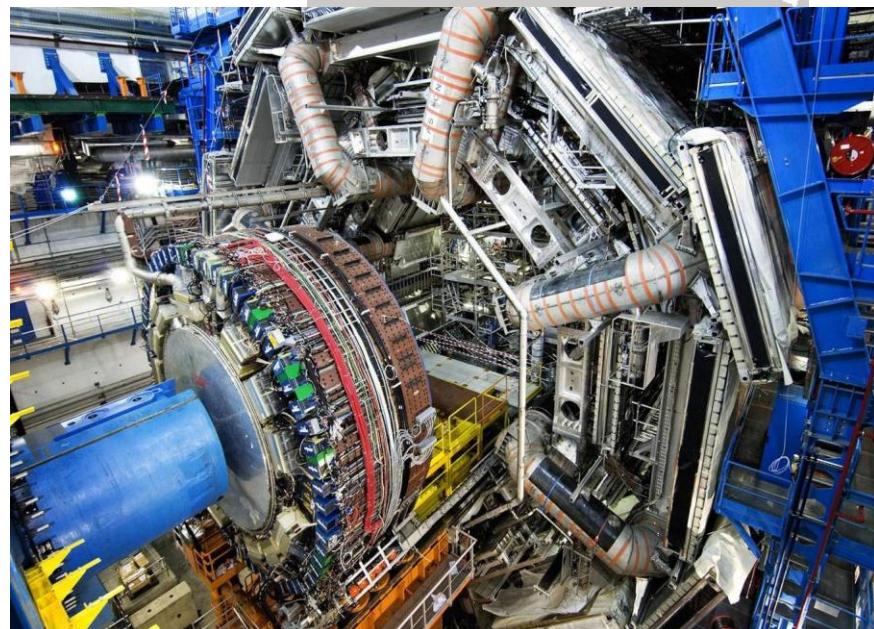
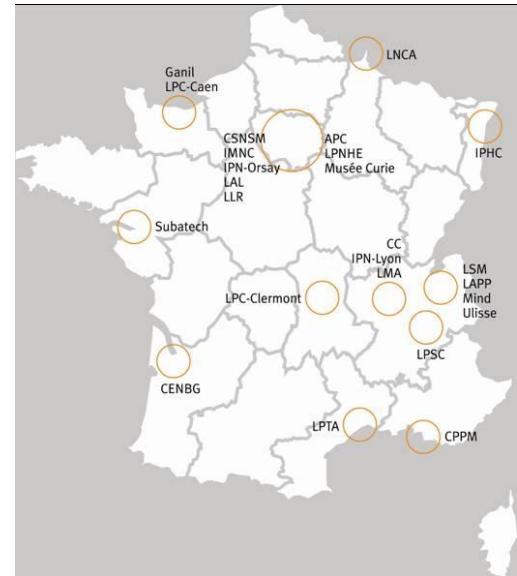
- **Promote and federate research in nuclear physics, particle physics, astroparticle physics**
- **Coordinate the programs in the name of CNRS and Universities, in partnership with CEA**
- **Explore**
  - Particle physics
  - Nuclear and Hadronic physics
  - Astroparticules and Neutrinos
  - Nuclear energy and waste management
  - Research and Development of Accelerators
  - **Instrumentation (new)**
  - Computing grids
- **Bring its competence**
  - to other scientific domains
  - to contribute solving societal problems
- **Participate to the formation of students (University, grandes écoles)**
- **Help the companies benefit from its expertise**



LHC - © Cern

# Laboratories structured in a network

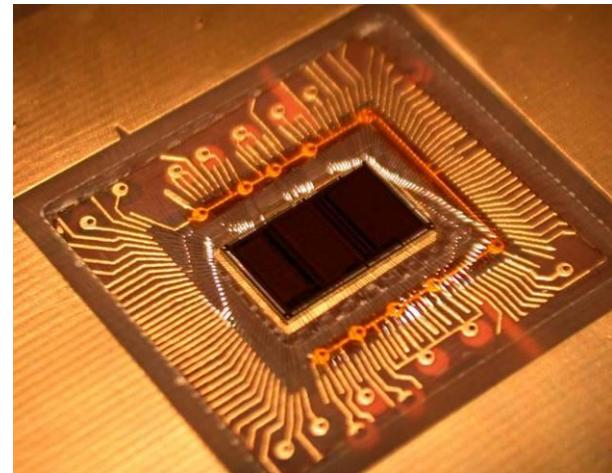
- **sharing and optimisation of the ressources and competences of the Institute**
  - large laboratories, infrastructures or technological platforms in limited number
  
- **Organization by projects**
  - Large International collaborations (LHC, GANIL, FAIR, HESS....)
  - Custom detectors
  - Dedicated readout electronics/mechanics
    - High number of channels
    - Low power
    - Low material
    - High speed
    - High accuracy
    - Radiation tolerance
    - ...
  - pushing the state of the Art



# Instrumentation

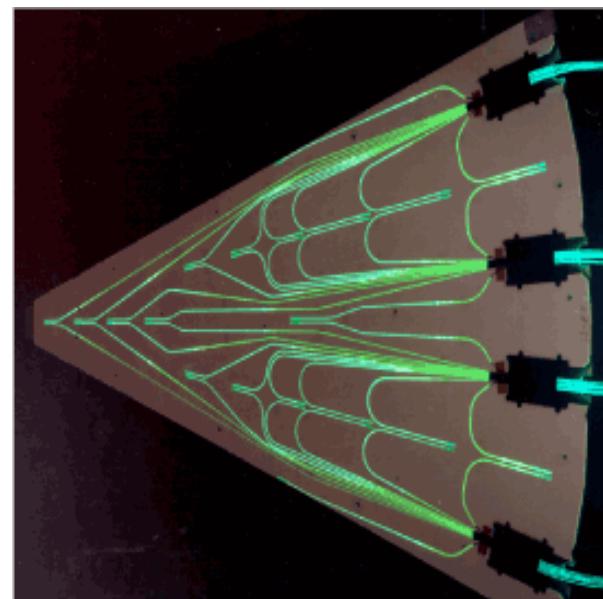
- **R&D instrumentation**

- Photodetectors (PM, SiPM, MCCP...)
- Gaseous detectors (RPCs, Micromegas, TPCs...)
- Semiconductor detectors (Ge, Si, MAPS...)
- Bolometers (CMB, Edelweiss, 2Beta...)
- Calorimeters (CALICE, sATLAS, ALICE...)
- Radiodetection (MHz, GHz...)
- Microelectronics (ASICs)
- DAQ (NARVAL, FASTER, xTCA, ...)
- R&D mechanics (cooling, composites...)



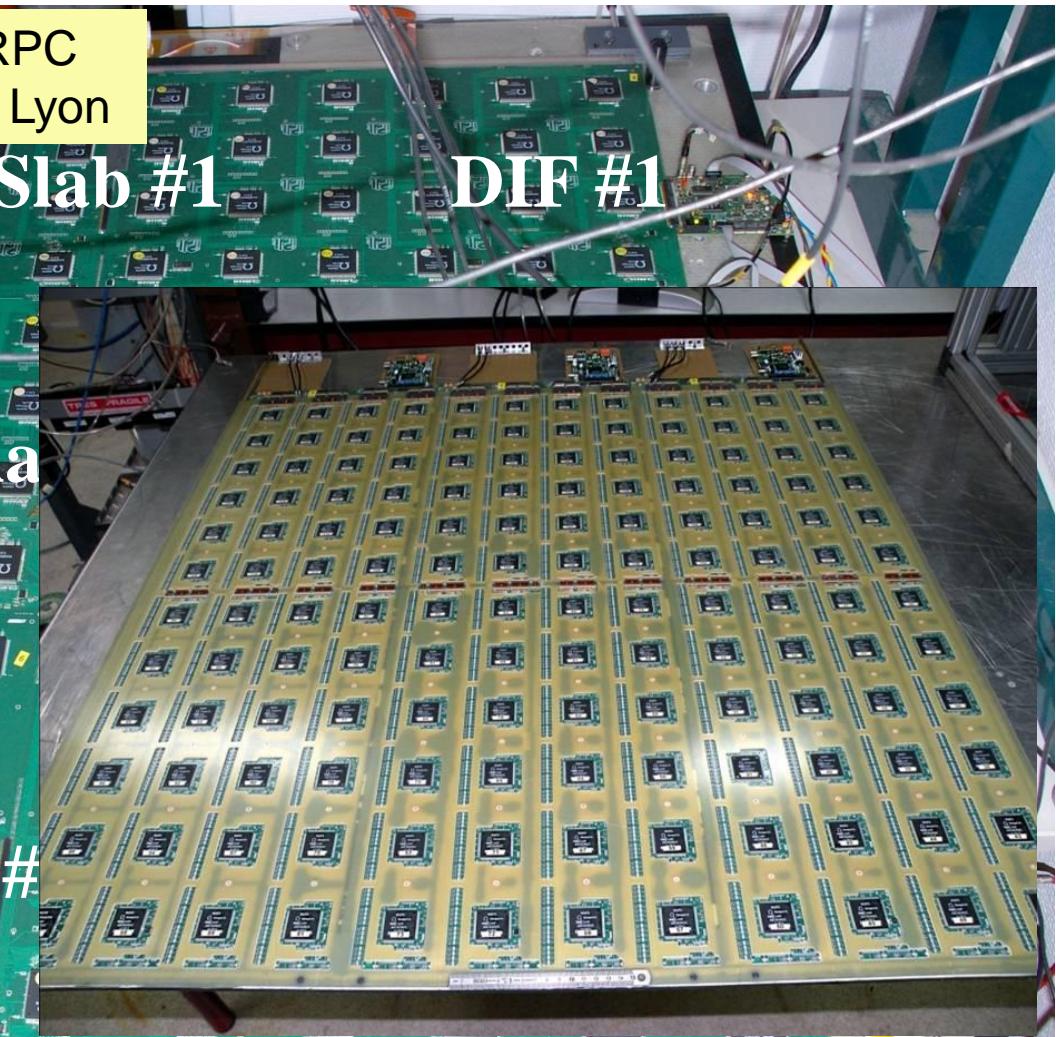
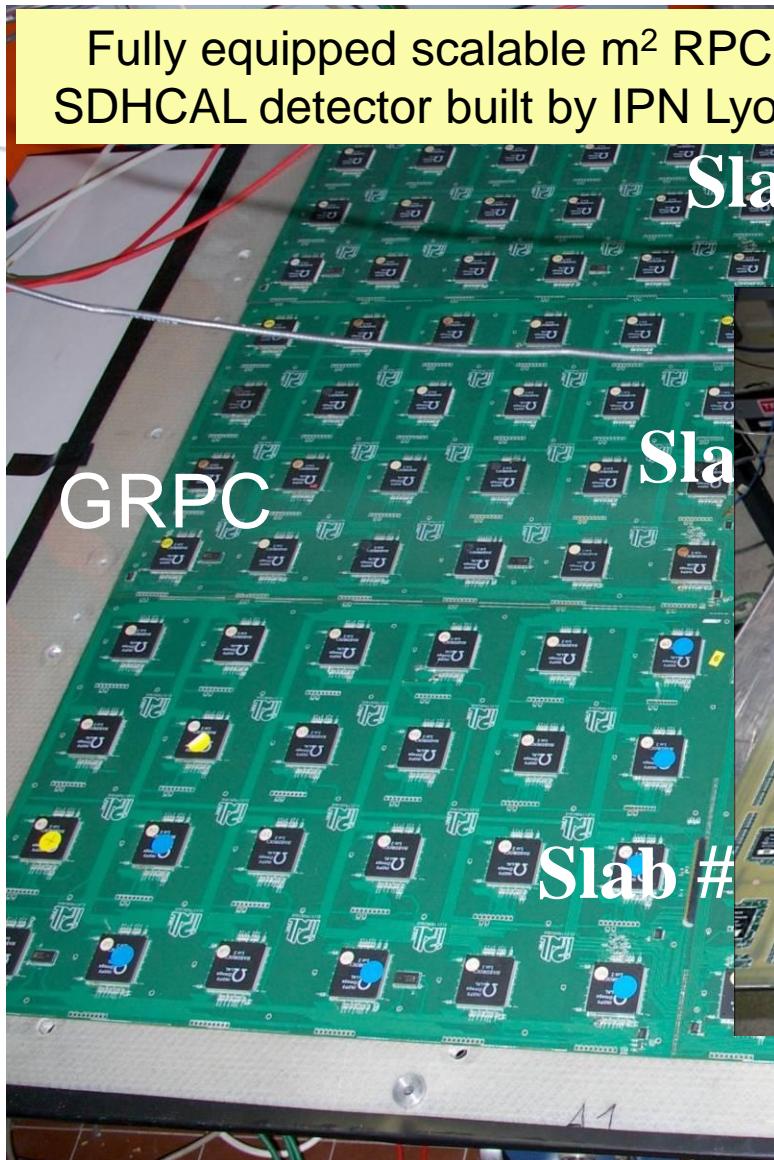
- **R&D organization**

- Transversal thematic networks
- Target next generation experiments
- Centralized funding



- **<> Microelectronics poles >>**

# Square meter gaseous prototypes



Fully equipped scalable large MicroMégas detector built by LAPP Annecy

# « Microelectronics poles »

- **Motivation :**

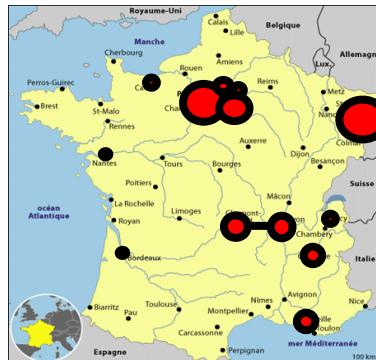
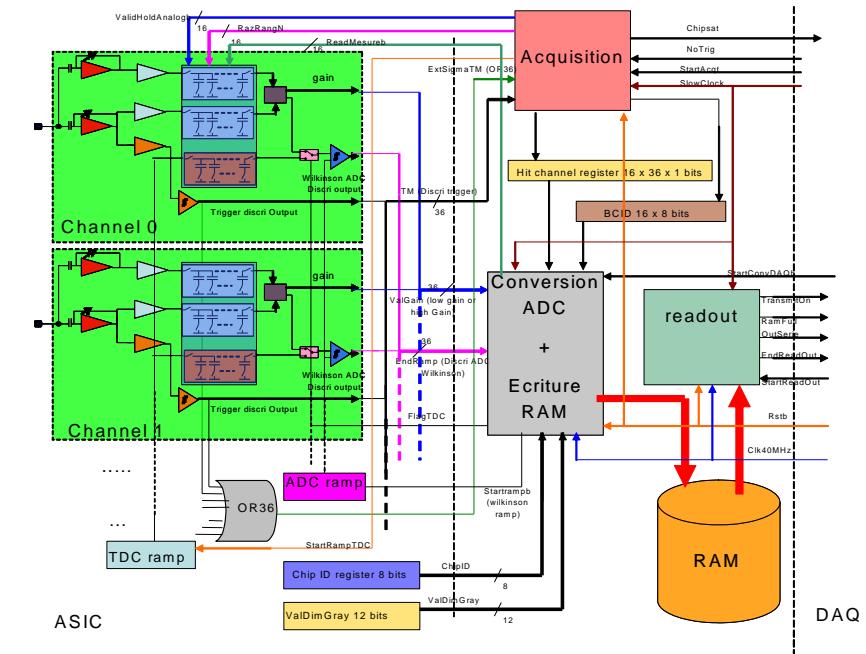
- Continuous increase of chip complexity (SoC, 3D...)
- Minimize interface problems

- **Importance of critical mass**

- Daily contacts and discussions between designers
- Sharing of well proven blocks
- Cross fertilization of different projects

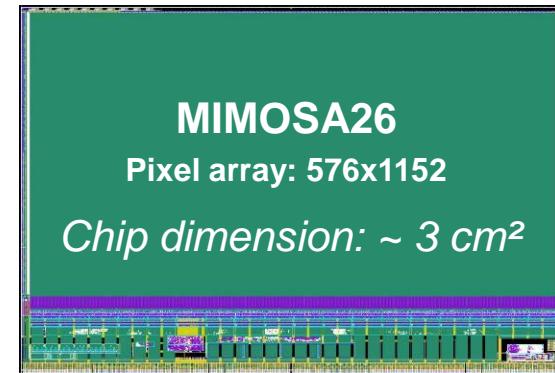
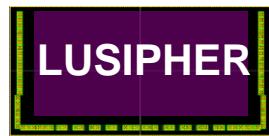
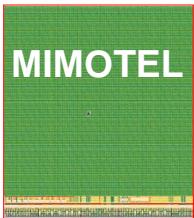
- **Creation of poles with critical mass (~10 persons)**

- Orsay (OMEGA)
- Clermont-Lyon (MICHRAU)
- Strasbourg (IPHC)

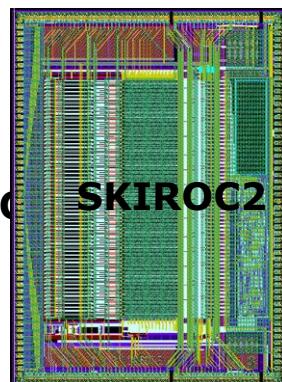
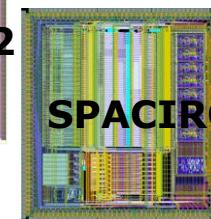
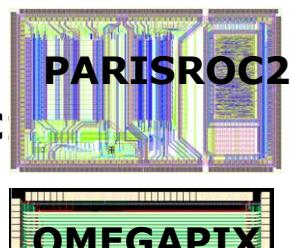
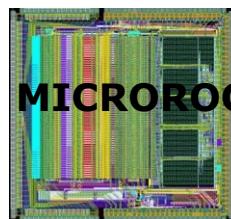
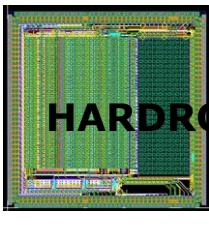


# Examples of chips at IN2P3

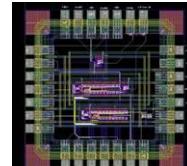
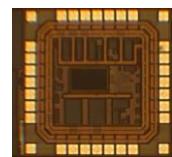
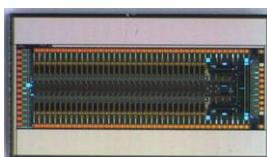
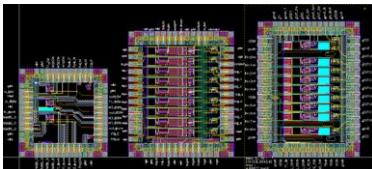
- **MAPS sensors at IPHC (Strasbourg)**



- **ROC chips at OMEGA (Orsay)**



- **Chips at MICHRAU (Lyon-Clermont)**



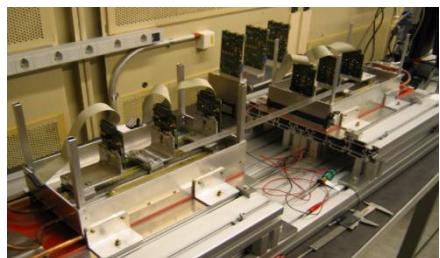
# MAPS: A Long Term R&D

*Main objective: ILC, with staggered performances*

↳ *MAPS applied to other experiments with intermediate requirements*

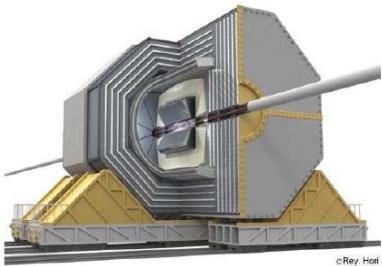
## EUDET 2006/2010

### Beam Telescope



## ILC >2020

### International Linear Collider



**EUDET (R&D for ILC, EU project)**

**STAR (Heavy Ion physics)**

**CBM (Heavy Ion physics)**

**ILC (Particle physics)**

**HadronPhysics2 (generic R&D, EU project)**

**AIDA (generic R&D, EU project)**

**FIRST (Hadron therapy)**

**ALICE/LHC (Heavy Ion physics)**

**EIC (Hadronic physics)**

**CLIC (Particle physics)**

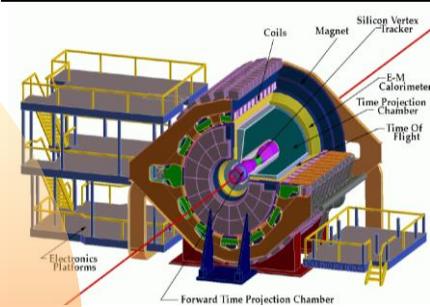
**SuperB (Particle physics)**

...

→ Spinoff: Interdisciplinary Applications, biomedical, space ...

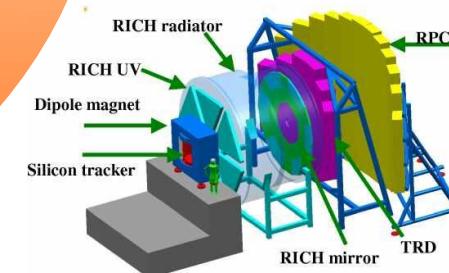
## STAR 2012

### Solenoidal Tracker at RHIC



## CBM 2017

### Compressed Baryonic Matter

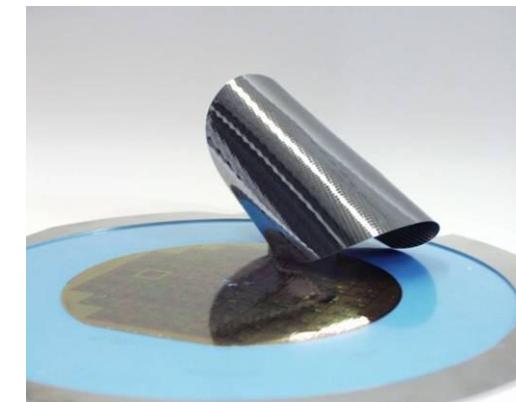
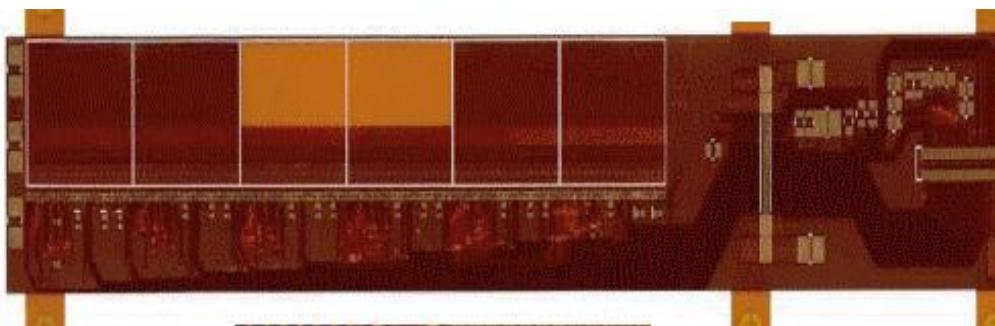
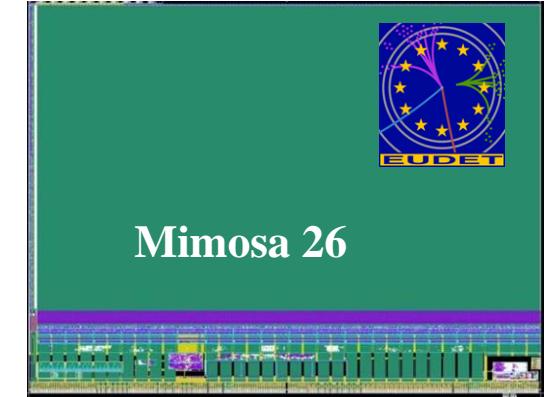


# Monolithic Active Pixel Sensors (MAPS) : imagers

**Binary sparsified readout sensor for EUDET beam telescope:**

**> 2 cm<sup>2</sup> active area, 0.7 Mpixel tracker**

- Medium speed readout (100 µm integration □ 10 kFrame/s)
- Spatial resolution < 4 µm for a pitch of 18.4 µm
- Efficiency for MIP > 99.5 %
- Fake hit rate < 10<sup>-6</sup>
- Radiation hardness > 10<sup>13</sup> n/cm<sup>2</sup> (high resistivity epi substrate)
- Easy to use, “off-shell” product: used already in several application



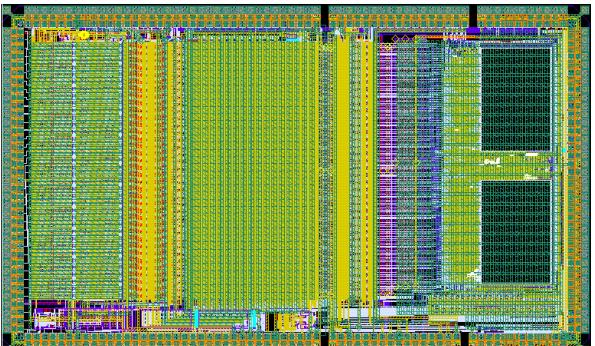
# SPIROC for SiPM readout

- **SPIROC : Silicon Photomultiplier Integrated Readout Chip**

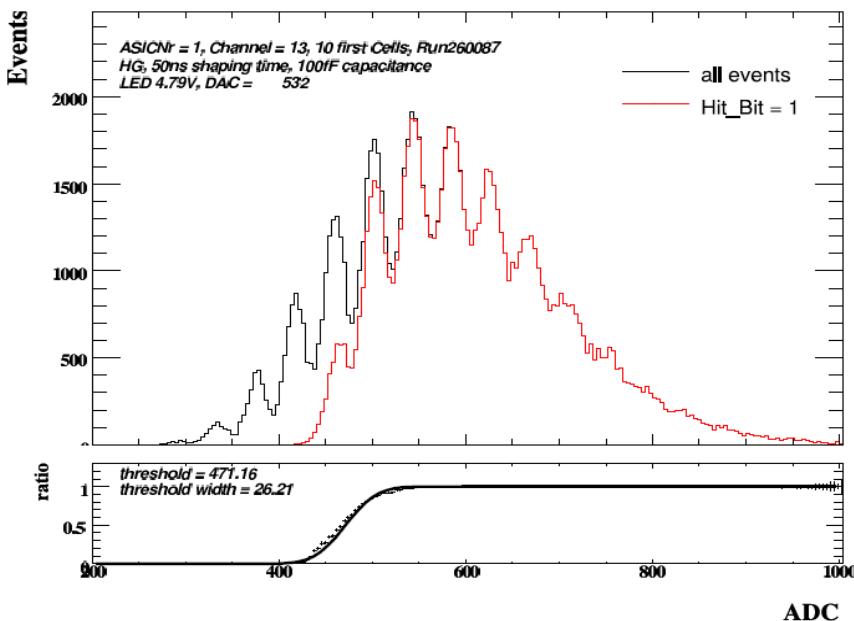
- Developed to read out the analog hadronic calorimeter for CALICE (ILC)
- DESY collaboration (EUDET project)
- Chip embedded in detector : **low power !**

- **36 channels autotrigger 15bit readout**

- Energy measurement : 15 bits in 2 gains
- Autotrigger down to  $\frac{1}{2}$  p.e.
- Time measurement to  $\sim 1\text{ns}$
- Power dissipation :  $25\mu\text{W}/\text{ch}$  (power pulsed)



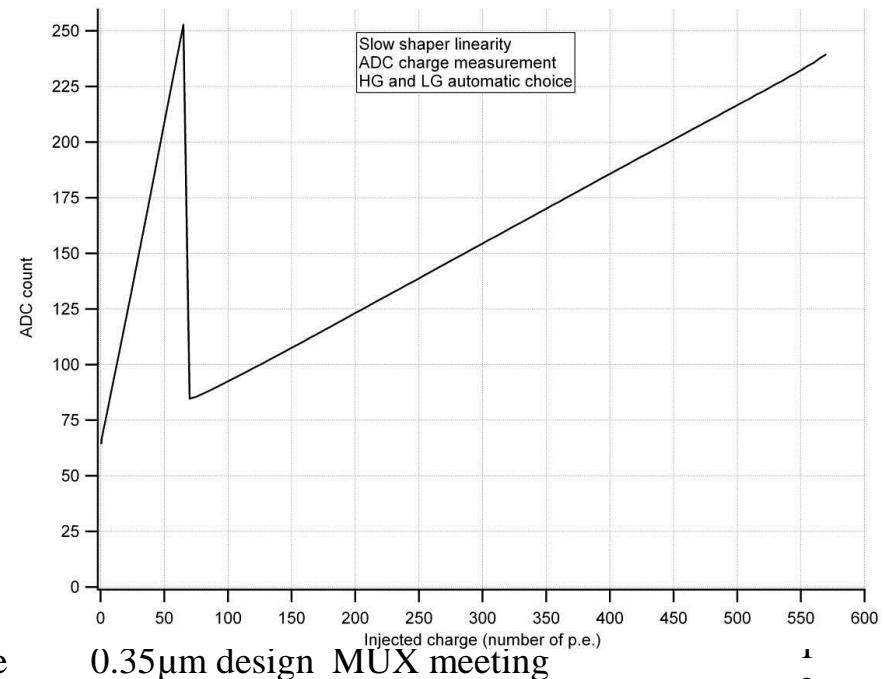
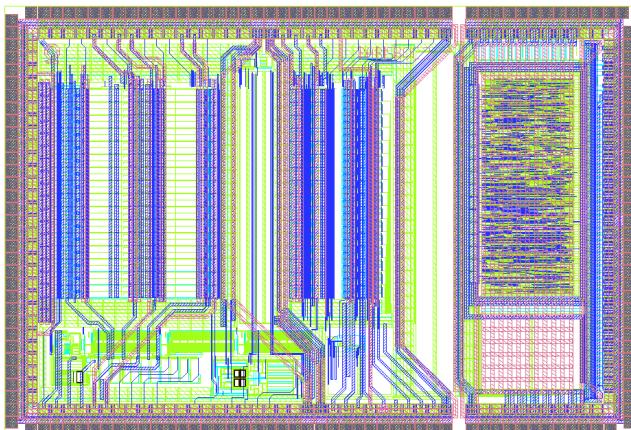
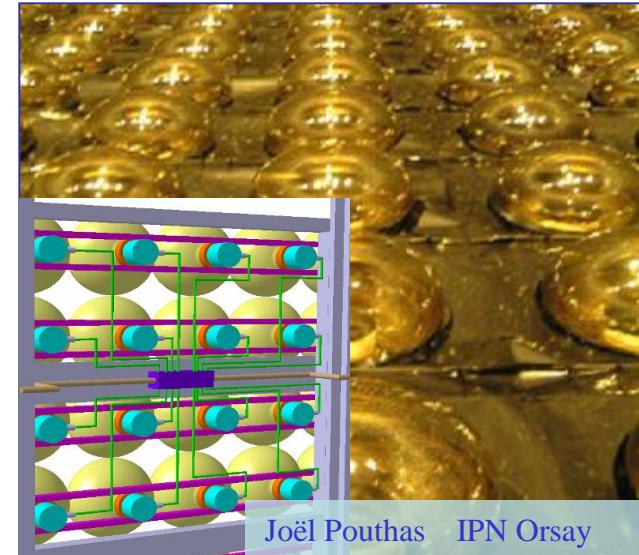
$(0.36m)^2 \text{ Tiles} + \text{SiPM} + \text{SPIROC (144ch)}$



# PARiSROC for PMm<sup>2</sup>

- **Photomultiplier ARay Integrated SiGe Read-Out Chip**

- Replace large PMTs by arrays of smaller ones (PMm2 project)
- Centralized ASIC 16 independent channels
- Auto-trigger at 1/3 p.e.
- Charge and time measurement (10-12 bits)
- Water tight, common high voltage
- Data driven : « One wire out »



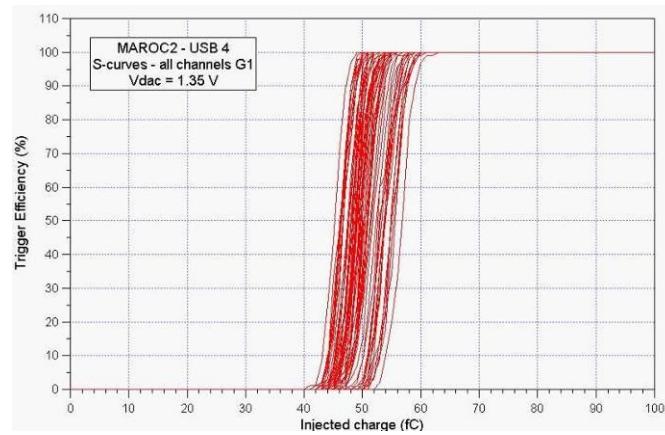
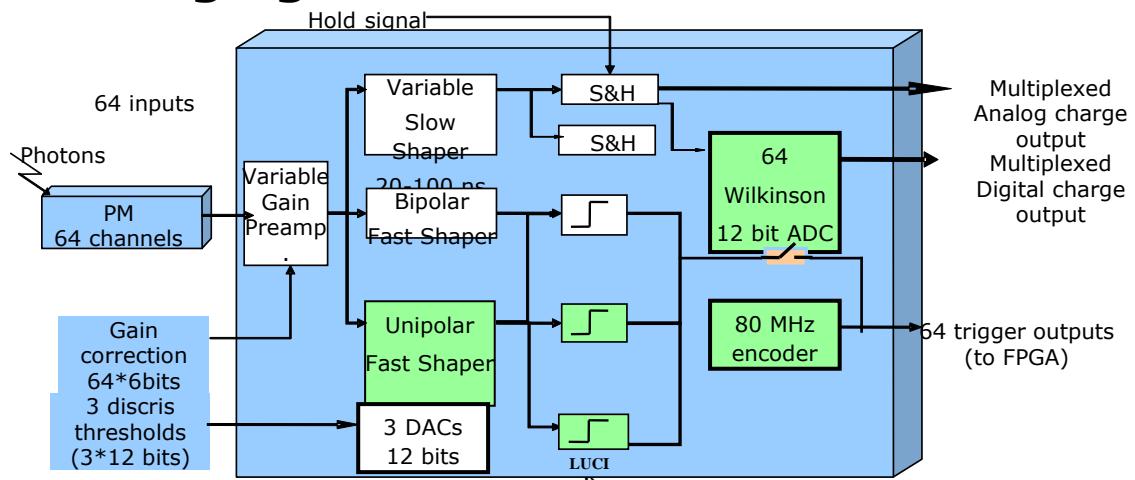
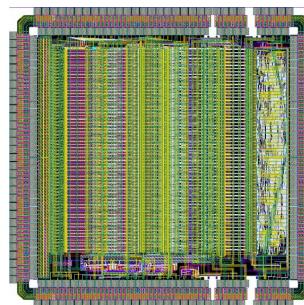
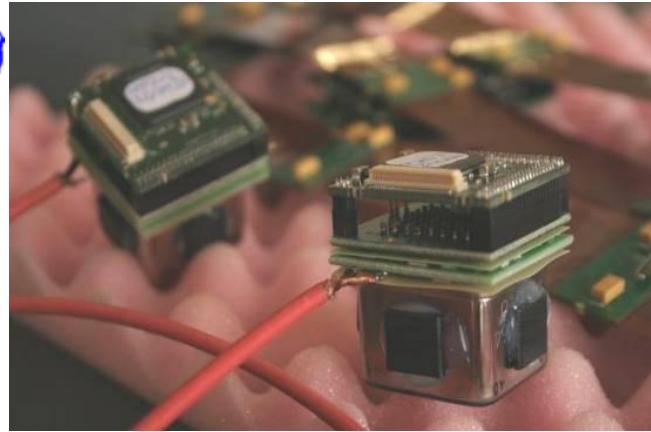
# Conclusion

- **Fruitful collaboration record with German groups**
- **Interest to share experience in new detector developments**

# MAROC : MultiAnode Read-Out Chip

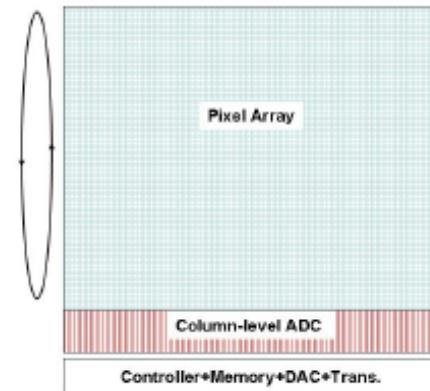
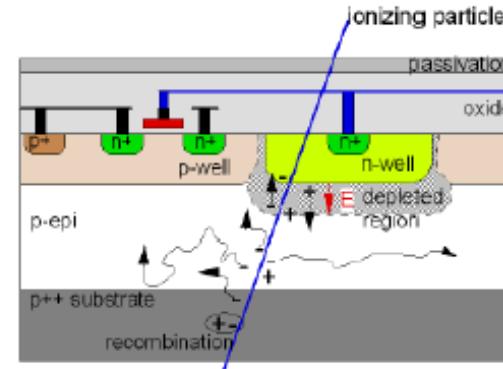
Ω

- Complete front-end chip for 64 channels multi-anode photomultipliers
  - 6bit-individual gain correction
  - Auto-trigger on 1/3 p.e. at 10 MHz
  - 12 bit charge output
  - SiGe 0.35 μm, 12 mm<sup>2</sup>, Pd = 5 mW/ch
- Bonded on a compact PCB (PMF) for ATLAS luminometer (ALFA)
- Also equips Double-Chooz, medical imaging...



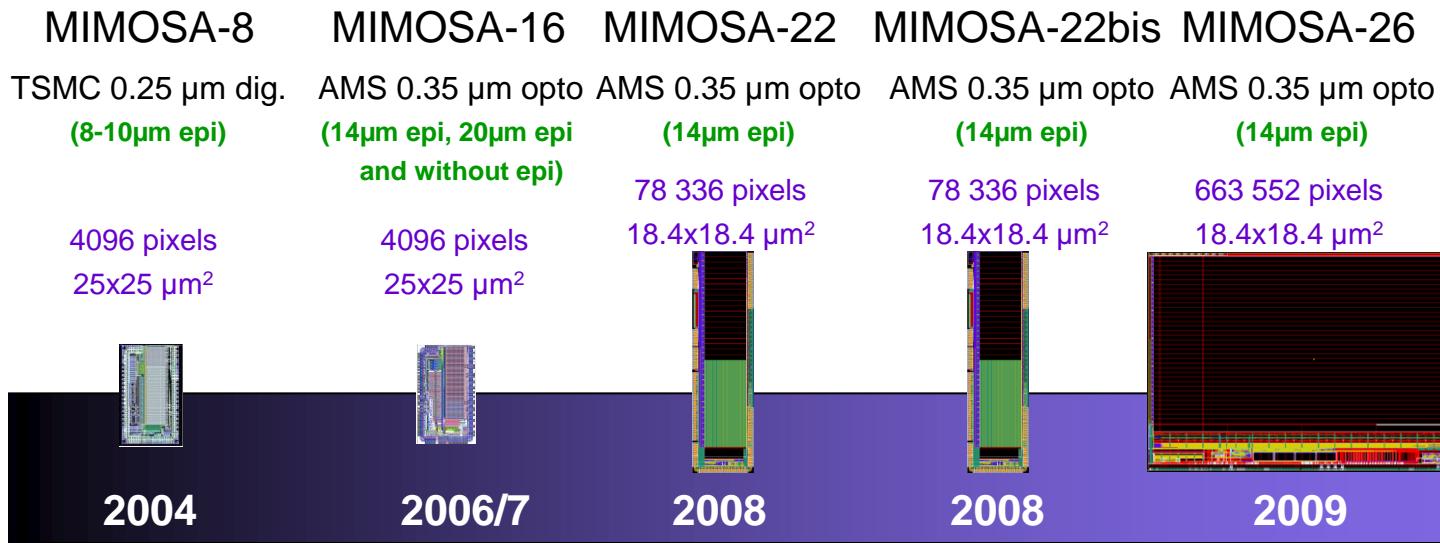
## CMOS Pixel Sensors: State of the Art

- Prominent features of CMOS pixel sensors:
  - \* high granularity  $\Rightarrow$  excellent (micronic) spatial resolution
  - \* very thin (signal generated in  $10\text{-}20 \mu\text{m}$  thin epitaxial layer)
  - \* signal processing  $\mu$ -circuits integrated on sensor substrate  
 $\Rightarrow$  impact on downstream electronics ( $\Rightarrow$  cost)
  
- Organisation of MIMOSA sensors:
  - \* manufactured in  $0.35 \mu\text{m}$  OPTO process
  - \* signal sensing and analog processing in pixel array
  - \* mixed and digital circuitry integrated in chip periphery
  - \* read-out in rolling shutter mode  
(pixels grouped in columns read out in //)  
 $\Rightarrow$  impact on power consumption



# Binary MAPS developed by IRFU &IPHC coll. for ILC and EUDET High Resolution Beam Telescope

Chips, process, number of pixels, pitch:



**First binary MAPS with**

- In-pixel CDS and amplification
- Column-level discrimination

$\text{dig} = 7 \mu\text{m}$   
  $\text{det} > 99.0\%$

Improvement of MIMOSA-8 performances on an Opto process

$\text{dig} = 5 \mu\text{m}$   
  $\text{det} > 99.0\%$   
 for 14 µm epi

- array size
- pixel pitch
- Improvement of MIMOSA-16 performances

$\text{dig} \sim 3.5 \mu\text{m}$   
  $\text{det} > 99.8\%$

Improvement of radiation hardness

- array size
- functionalities (zero suppression)

$\text{dig} \sim 3.5 \mu\text{m}$   
  $\text{det} > 99.8\%$   
 expected

[see Ch.Hu's talk]

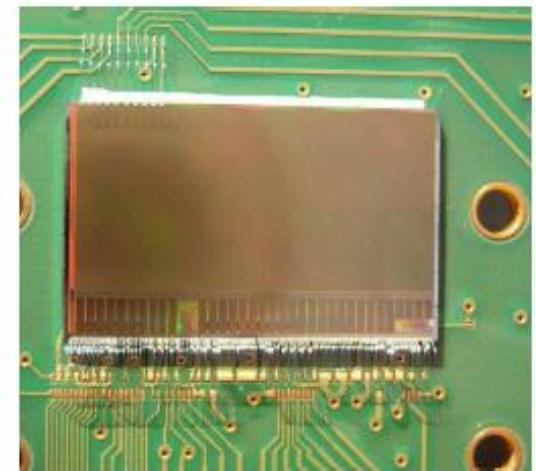
# MIMOSA26 : EUDET Beam ~~telescope~~

## CMOS Pixel Sensors: State of the Art

© M. Winter (Strasbourg)

- Main characteristics of MIMOSA sensor equipping EUDET BT:

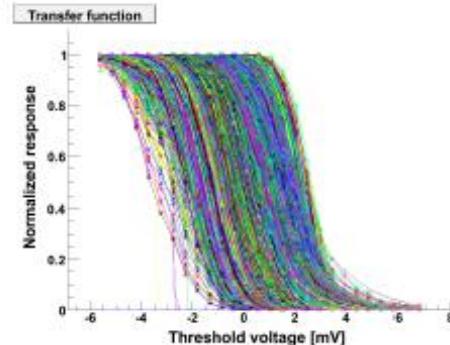
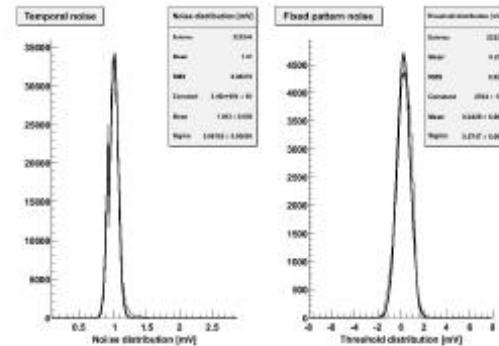
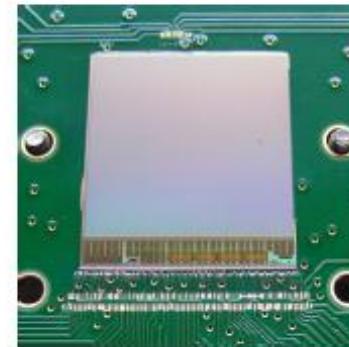
- \* 0.35  $\mu m$  process with high-resistivity epitaxial layer  
(coll. with IRFU/Saclay)
- \* column // architecture with in-pixel amplification (CDS)  
and end-of-column discrimination, followed by  $\emptyset$
- \* active area: 1152 columns of 576 pixels ( $21.2 \times 10.6 \text{ mm}^2$ )
- \* pitch:  $18.4 \mu m \rightarrow \sim 0.7$  million pixels  
charge sharing  $\Rightarrow \sigma_{sp} \lesssim 4 \mu m$
- \*  $t_{r.o.} \lesssim 100 \mu s$  ( $\sim 10^4$  frames/s)  
 $\Rightarrow$  suited to  $> 10^6$  part./cm<sup>2</sup>/s
- \*  $\sim 250 \text{ mW/cm}^2$  power consumption (fct of  $N_{col}$ )



## STAR-PXL Detector : MIMOSA-28

- Use ULTIMATE sensor (alias MIMOSA-28) equipping STAR-PXL detector
  - ▷ derived from MIMOSA-26 equipping EUDET BT
- Main characteristics of ULTIMATE:
  - \* 0.35  $\mu\text{m}$  process with high-resistivity epitaxial layer
  - \* column // architecture with in-pixel cDS & amplification
  - \* end-of-column discrimination and binary charge encoding, followed by  $\emptyset$
  - \* active area: 960 columns of 928 pixels ( $19.9 \times 19.2 \text{ mm}^2$ )
  - \* pitch:  $20.7 \mu\text{m} \rightarrow \sim 0.9$  million pixels
    - ↪ charge sharing  $\Rightarrow \sigma_{sp} \sim 3.5 \mu\text{m}$  expected
  - \*  $t_{r.o.} \lesssim 200 \mu\text{s}$  ( $\sim 5 \times 10^3$  frames/s)
    - $\Rightarrow$  suited to  $> 10^6 \text{ part./cm}^2/\text{s}$
  - \* 2 outputs at 160 MHz
  - \*  $\lesssim 150 \text{ mW/cm}^2$  power consumption

- ▷▷▷ Chip back from foundry  $\Rightarrow$  lab tests under way since early April :
  - \*  $N \lesssim 15 \text{ e}^- \text{ ENC}$  at  $30\text{-}35^\circ\text{C}$  (as MIMOSA-22AHR)
  - \* CCE ( $^{55}\text{Fe}$ ) similar to MIMOSA-22AHR
  - m.i.p. detection assessment at CERN-SPS in June-July '11

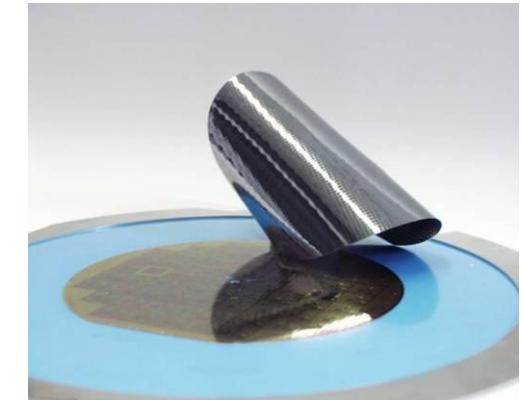
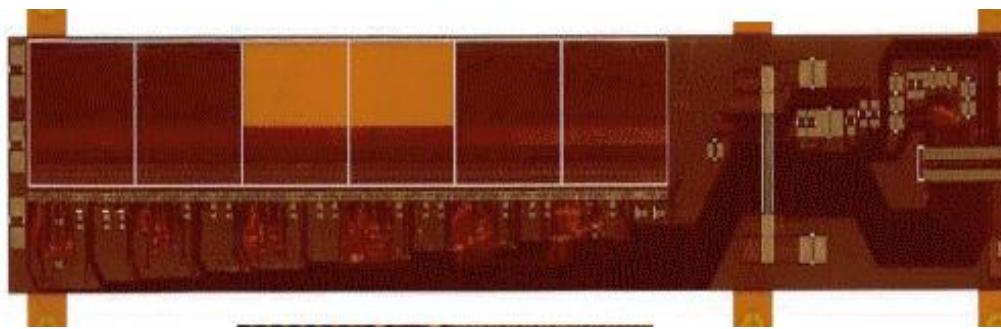


# Monolithic Active Pixel Sensors (MAPS) : imagers

**Binary sparsified readout sensor for EUDET beam telescope:**

**> 2 cm<sup>2</sup> active area, 0.7 Mpixel tracker**

- Medium speed readout (100  $\mu\text{m}$  integration  $\square$  10 kFrame/s)
- Spatial resolution < 4  $\mu\text{m}$  for a pitch of 18.4  $\mu\text{m}$
- Efficiency for MIP > 99.5 %
- Fake hit rate < 10<sup>-6</sup>
- Radiation hardness > 10<sup>13</sup> n/cm<sup>2</sup> (high resistivity epi substrate)
- Easy to use, “off-shell” product: used already in several application



# Monolithic Active Pixel Sensors (MAPS): A Long Term R&D



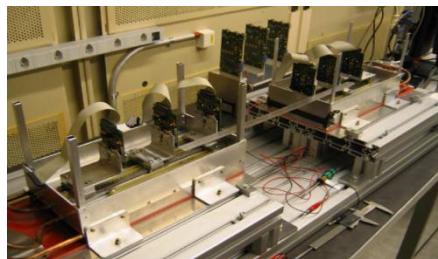
IN2P3  
Les deux infinis



- Main objective: ILC, with staggered performances
  - MAPS applied to other experiments with intermediate requirements

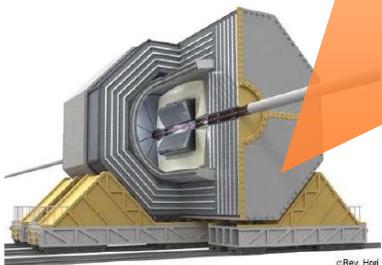
## EUDET 2007/2009

### Beam Telescope



## ILC >2012

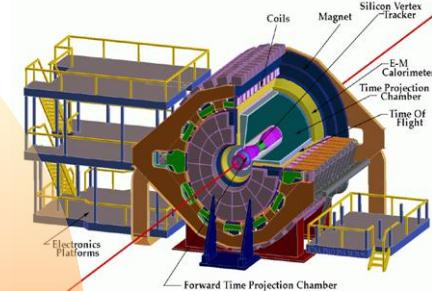
### International Linear Collider



- FP6 EUDET Project (DESY-Hamburg, Germany)
  - Surface  $6 \times 2 \text{ cm}^2$
  - Read-out speed A. 20 MHz  D. at 100 MHz
  - Temp. & Power: No constraints
- STAR Experiment (RHIC – Brookhaven, USA)
  - Surface  $\sim 1600 \text{ cm}^2$
  - Read-out speed A. 50 MHz  D. up to 250 MHz
  - Temp. & Power  $30^\circ\text{C}, \sim 100 \text{ mW/cm}^2$
- CBM Experiment (GSI – Darmstadt, Germany)
  - Surface  $\sim 500 \text{ cm}^2$
  - Read-out speed D.  $15 \times 10^9 \text{ pixels/sensor/s}$
  - Rad Tol  $1 \text{ MRad}, > 10^{13} \text{ N}_{\text{eq}}/\text{cm}^2$
- ILC Experiment
  - 5-6 layers of detection
  - Read-out speed D.  $15 \times 10^9 \text{ pixels/sensor/s}$
  - Temp. & Power  $30^\circ\text{C}, \sim 100 \text{ mW/cm}^2$
  - Rad Tol  $\sim 300 \text{ kRad}, \sim 10^{12} \text{ N}_{\text{eq}}/\text{cm}^2$

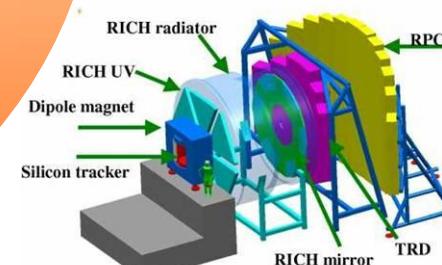
## STAR 2010

### Solenoidal Tracker at RHIC



## CBM 2012

### Compressed Baryonic Matter



- Spinoff: Interdisciplinary Applications, biomedical, ...

- Partnerships: **GIS IN2P3/Photonis & GIS IN2P3/SAGEM & Ohio University & Michigan University...**

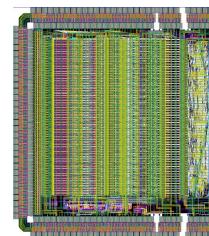
# OMEGA/Orsay < ROC chips >

- Move to Silicon Germanium 0.35 µm BiCMOS technology in 2004
- Readout for MaPMT and SiPM for ILC calorimeters and other applications
- Very high level of integration : System on Chip (SoC)

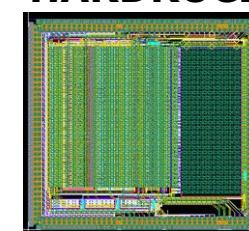
<http://omega.in2p3.fr>

Chip	detector	ch	DR (C)
MAROC	PMT	64	2f-50p
SPIROC	SiPM	36	10f-200p
SKIROC	Si	64	0.3f-10p
HARDROC	RPC	64	2f-10p
PARISROC	PM	16	5f-50p
SPACIROC	PMT	64	5f-15p
MICROROC	µMegas	64	0.2f-0.5p

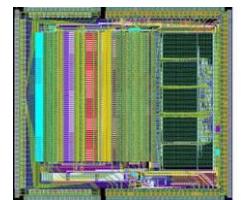
MAROC3



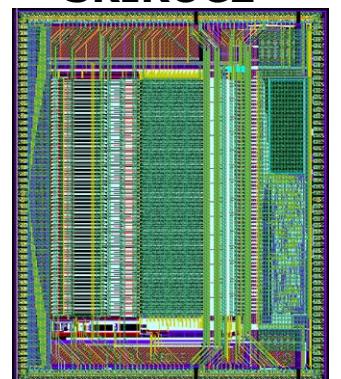
HARDROC2



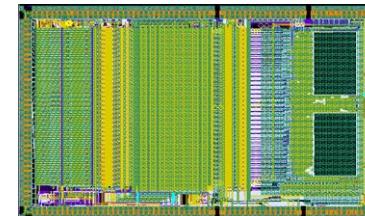
MICROROC1



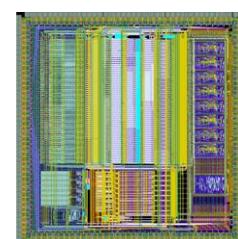
SKIROC2



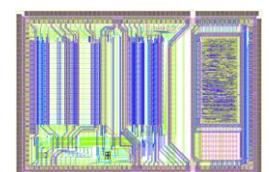
SPIROC2



SPACIROC



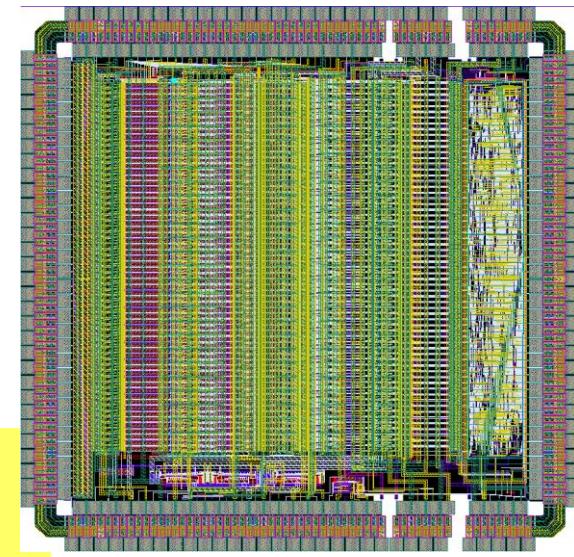
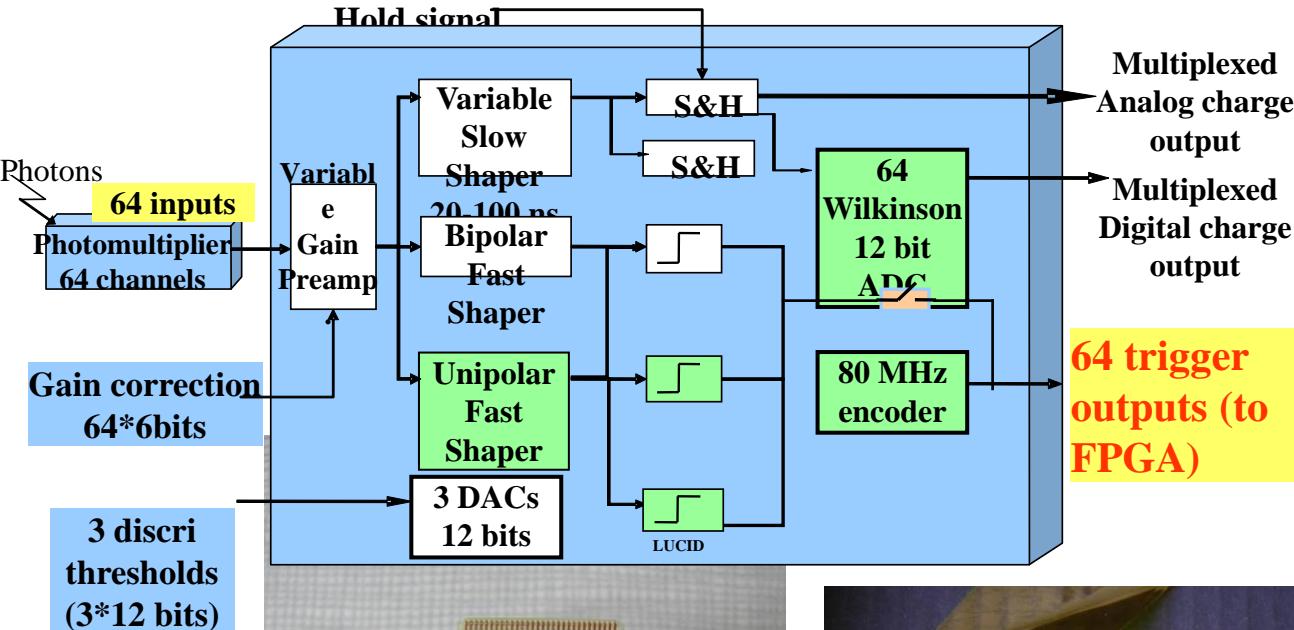
PARISROC2



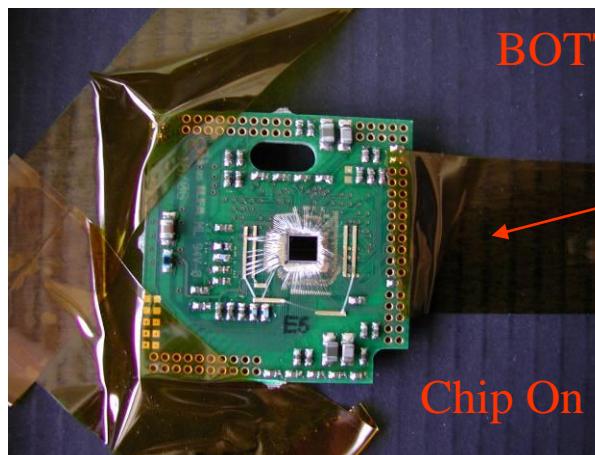
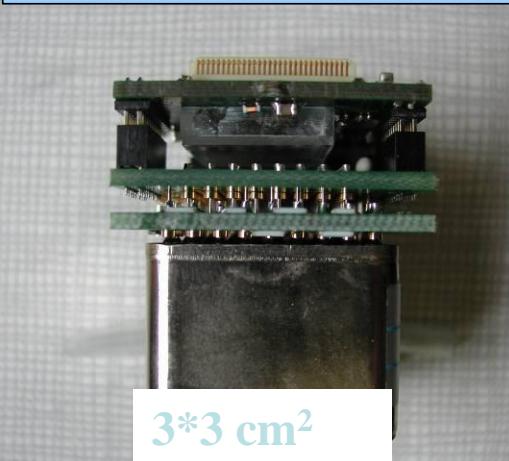
# High integration : MAROC 'Multi-Anode Readout Chip'

- Complete front-end chip for 64 channels multi-anode photomultipliers

- Auto-trigger on 1/3 p.e. at 10 MHz, 12 bit charge output
- SiGe 0.35  $\mu\text{m}$ , 12 mm<sup>2</sup>, Pd = 350mW

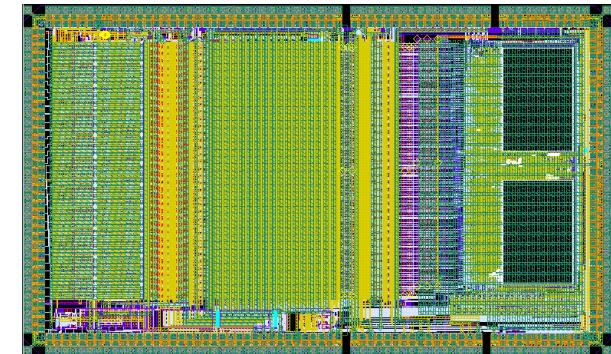


**64 trigger outputs (to FPGA)**



# SPIROC main features

- **Internal input 8-bit DAC (0-5V) for individual SiPM gain adjustment**
- **Energy measurement : 14 bits**
  - 2 gains (1-10) + 12 bit ADC 1 pe  $\square$  2000 pe
  - Variable shaping time from 50ns to 100ns
  - pe/noise ratio : 11
- **Auto-trigger on 1/3 pe (50fC)**
  - pe/noise ratio on trigger channel : 24
  - Fast shaper :  $\sim$ 10ns
  - Auto-Trigger on  $\frac{1}{2}$  pe
- **Time measurement :**
  - 12-bit Bunch Crossing ID
  - 12 bit TDC step  $\sim$ 100 ps
- **Analog memory for time and charge measurement : depth = 16**
- **Low consumption :  $\sim$ 25  $\mu$ W per channel (in power pulsing mode)**
- **Individually addressable calibration injection capacitance**
- **Embedded bandgap for voltage references**
- **Embedded 10 bit DAC for trigger threshold and gain selection**
- **Multiplexed analog output for physics prototype DAQ**
- **4k internal memory and Daisy chain readout**

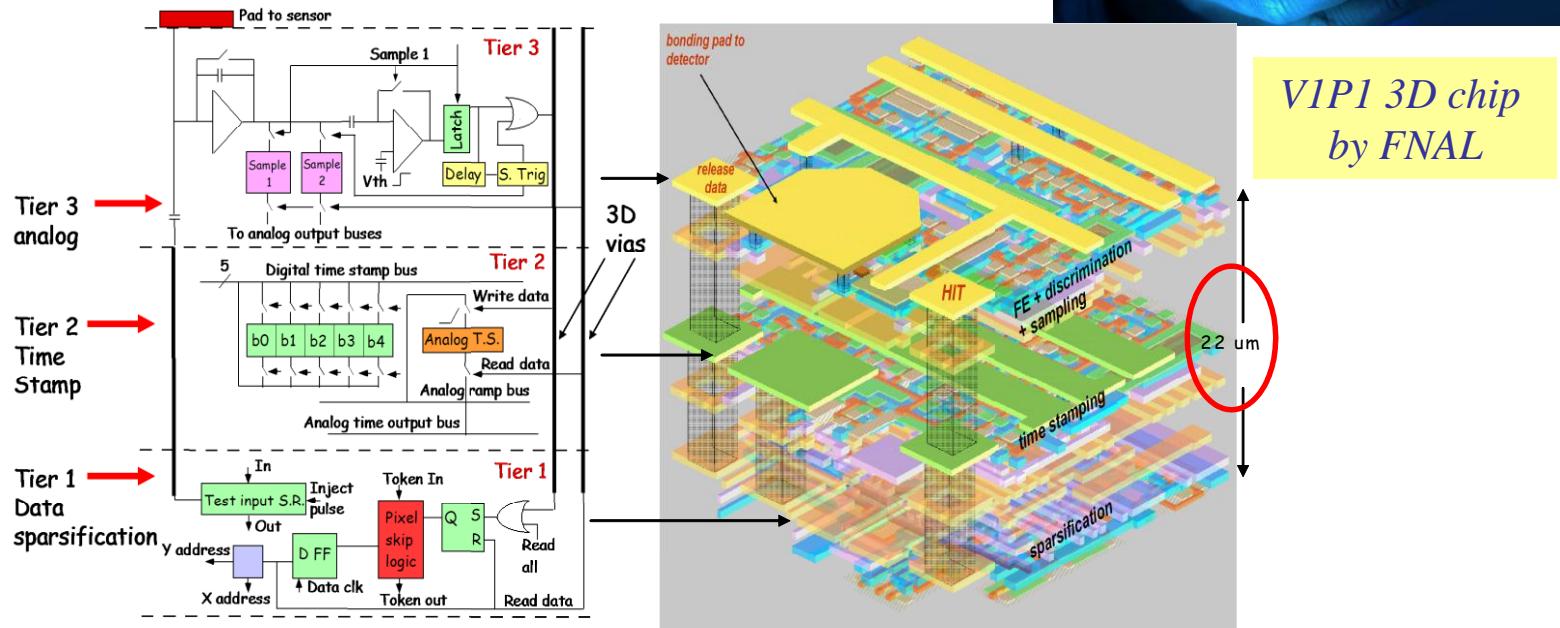
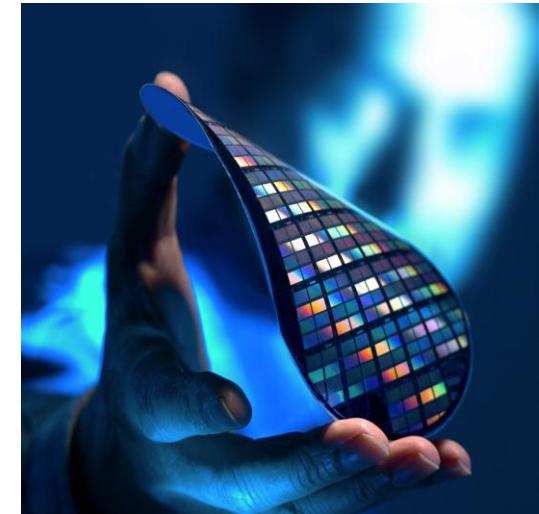


# 3D technology

©A. Klumpp (IZM)

- **Increasing integration density**

- Large industrial market (imagers, processors, memories...)
- Uses  $\sim 1 \mu\text{m}$  Through Silicon Vias
- Requires wafer thinning to  $\sim 10 \mu\text{m}$
- A new major revolution coming up !



# Auto-gain test (ADC measurements)



The whole chain is tested, injecting a charge at the input of the channel:  
the signal is amplified, auto-triggered, held in the SCA cell and converted by the ADC.

The charge measurements for different injected charges  
setting the **gain threshold** at **60 p.e.**

residuals < 1 UADC → until 60 p.e.

Low gain  
Up to 570 p.e.

Automatic gain selection

Good performance  
of the whole chain.

High gain  
Up to 60 p.e.

